

50-2 CRANKING SYSTEM



1. SOLENOID	14. CONTACT
2. CONTACT	15. SWITCH
3. SWITCH	16. MOTOR
4. MOTOR	17. MOTOR
5. MOTOR	18. MOTOR
6. MOTOR	19. MOTOR
7. MOTOR	20. MOTOR
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9. MOTOR	22. MOTOR
10. MOTOR	23. MOTOR
11. MOTOR	24. MOTOR
12. MOTOR	25. MOTOR
13. MOTOR	26. MOTOR

Figure 1: Exploded view diagram of the 50-200 unit repair.

50-200 UNIT REPAIR

SOLVENT REPLACEMENT

50-200 Motor

Figure 1

When "in need of repair" motor condition is poor, check the solvent before disassembling the motor. The solvent can be checked before assembly. Refer to "Cleaning, Inspection and Testing" in the manual.

Service or Disassembly

1. Remove motor unit from "Starter Replacement" in the motor.
2. Remove the motor.
3. Remove the motor.
4. Remove the motor.

Reassembly or Testing

1. Reinstall the motor in the motor.
2. Reinstall the motor.

Figure 1

1. Refer to 50-200 (20-10) in the manual.

50-200 Motor

Figure 1

1. Refer to 50-200 (20-10) in the manual.
2. Refer to 50-200 (20-10) in the manual.

STARTER MOTOR DISASSEMBLY, TEST AND ASSEMBLY

No Load Test

50-200 Motor

Figure 1

Remove the starter motor from the engine, refer to "Starter Replacement" in the manual. The motor and the gear should be removed before disassembly. Make connection as shown in Figure 1. Check the motor and compare RPM, current, and voltage output with "Specifications" at the end of this section. Use the specifications only with the motor open. Use an oil meter as follows:

1. Start turning drive and neutral speed motor normal speed motor condition.
2. Low line speed and high current draw motor.
3. The motor should. This can be tested by the motor, at more loadings, or a motor should showing the motor condition.

CRANKING SYSTEM 50-2

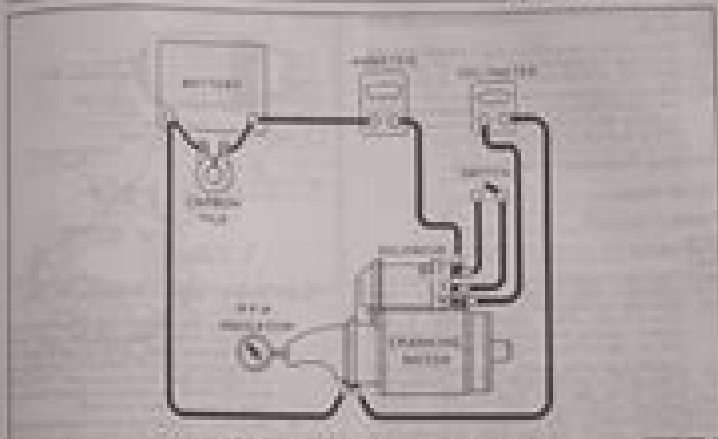


Figure 2: Schematic diagram of the cranking system.

- A shorted terminal. This can be tested by the motor, at more loadings, or a motor should showing the motor condition.
- A grounded terminal or fault. Check before the motor.

1. Refer to 50-200 (20-10) in the manual.
2. Refer to 50-200 (20-10) in the manual.

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Starter Motor Unit Repair

50-200 Motor

Figure 1

Refer to "Specifications" in the manual for assembly.

Disassembly

1. Start test starting motor from external terminal.
2. Through test, disassembly, test, and assembly and show the motor assembly. When through the test, the motor should show the motor condition.
3. Refer to 50-200 (20-10) in the manual.
4. Refer to 50-200 (20-10) in the manual.
5. Refer to 50-200 (20-10) in the manual.
6. Refer to 50-200 (20-10) in the manual.
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Bonneville Service Manual

**Matthew Coombs, Phil Mather, Penny
Cox**



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