

# TOYOTA COROLLA MAINTENANCE SCHEDULE

## Maintenance Operations:

I = Inspect and correct or replace as necessary  
R = Replace, change or lubricate



| SERVICE INTERVAL (kilometer Reading<br>(kilometer reading or months, whichever comes first)) |                                                                                            | 0 1000 km<br>0 10000 miles |   |   |   |   |   |   |   |   |   |    |  | Months |
|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------|---|---|---|---|---|---|---|---|---|----|--|--------|
|                                                                                              |                                                                                            | 0                          | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |  |        |
| <b>BASIC ENGINE COMPONENTS</b>                                                               |                                                                                            |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 1                                                                                            | Valve clearance (Diesel engine)†1                                                          |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 2                                                                                            | Valve belts (Gasoline Engine)†2                                                            |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 3                                                                                            | Valve belts (Diesel Engine)                                                                |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 4                                                                                            | Engine oil (Gasoline Engine)†1†2                                                           |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 5                                                                                            | Engine oil filter (Gasoline Engine)                                                        |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 6                                                                                            | Cooling and water system hoses and connections †1†2                                        | 24                         |   |   |   |   |   |   |   |   |   |    |  |        |
| 7                                                                                            | Engine coolant †1†2                                                                        |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 8                                                                                            | Exhaust pipes and mountings †1†2                                                           |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| <b>EMISSIONS SYSTEM</b>                                                                      |                                                                                            |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 9                                                                                            | Spark plugs (Gasoline Engine)                                                              |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 10                                                                                           | Spark plugs (Diesel Engine)                                                                |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| <b>FUEL AND EMISSION CONTROL SYSTEMS</b>                                                     |                                                                                            |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 11                                                                                           | Fuel filter (Gasoline Engine) †1†2                                                         |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 12                                                                                           | Fuel filter (Diesel Engine) †1†2                                                           |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 13                                                                                           | Air filter element (Diesel Engine) †1†2                                                    |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 14                                                                                           | Air cleaner filter (DIESEL) 24 / 16 48                                                     |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 15                                                                                           | Diesel particulate filter (DIESEL) 24                                                      |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 16                                                                                           | Fuel tank cap, fuel lines, connections and fuel vapor control valve (Gasoline Engine) †1†2 | 24                         |   |   |   |   |   |   |   |   |   |    |  |        |
| 17                                                                                           | Fuel tank cap, fuel lines and connections (Diesel Engine) †1†2                             | 24                         |   |   |   |   |   |   |   |   |   |    |  |        |
| 18                                                                                           | Diesel control system (Diesel Engine) †1†2                                                 |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| <b>CHASSIS AND BODY</b>                                                                      |                                                                                            |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 19                                                                                           | Brake pads and parking brake†1†2                                                           |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 20                                                                                           | Brake pads and discs†1†2                                                                   |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 21                                                                                           | Brake fluid†1†2 (S / R 24)                                                                 |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 22                                                                                           | Chassis fluid †1†2 (See note 1†1)                                                          |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 23                                                                                           | Shock absorbers and hoses†1†2                                                              |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 24                                                                                           | Vacuum pump to brake booster (1.6L / 1.8L engine and diesel engine)                        |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 25                                                                                           | Steering wheels, linkage and gear box†1†2                                                  |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 26                                                                                           | Drive shafts†1†2                                                                           |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 27                                                                                           | Suspension ball joint and dust cover†1†2                                                   |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 28                                                                                           | Shift lever for manual transmission†1                                                      |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 29                                                                                           | Manual transmission oil (including front differential)†1†2                                 |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 30                                                                                           | Continuously variable transmission fluid (including front differential)†1†2                |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 31                                                                                           | Front and rear suspension†1†2                                                              |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 32                                                                                           | Tyres and inflation pressure†1†2                                                           |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 33                                                                                           | Lights, horns, mirrors and wipers†1†2                                                      |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 34                                                                                           | Air conditioning†1†2                                                                       |                            |   |   |   |   |   |   |   |   |   |    |  |        |
| 35                                                                                           | Refrigerant amount for air conditioning†1†2                                                |                            |   |   |   |   |   |   |   |   |   |    |  |        |

## Notes

†1 Diesel engine: High strength belt, only use Toyota genuine part or equivalent belt when replacing.

Without DPF catalytic converter: Replace both the engine oil and oil filter even when the maintenance reminder does not appear, after 24 months have passed, or when you have driven over 30,000 km (18,000 miles) since the last oil change.

There is a possibility that the maintenance reminder appear even when you have driven less than 30,000 km (18,000 miles), based on vehicles usage or driving condition.

With DPF catalytic converter: †1. Replace both the engine oil and oil filter even when the maintenance reminder does not appear, after 24 months have passed, or when you have driven over 15,000 km (9,000 miles) since the last oil change.

There is a possibility that the maintenance reminder appear even when you have driven less than 15,000 km (9,000 miles), based on vehicles usage or driving condition.

After 30,000 km (18,000 miles) or 48 months inspection, inspect at every 30,000 km (18,000 miles) or 12 months.

†2 Replace at 150,000 km (93,000 miles), then replace at every 60,000 km (37,000 miles).

Including the filter in fuel tank.

†3 The interval should be 1/2 if impure fuel is used.

†4 Vehicles without a daytime running light system.

†5 Vehicles with a daytime running light system.

†6 NDE160L, DDE1600V, NDE160L, DDE1600V and NDE160L, DDE1600V models †2

†7 The model code is indicated on the manufacturer's label.

Source: Corolla Owners Manual, Part No. 01099-02402

# Corolla Maintenance Guide

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