

Official

# HONDA

## SHOP MANUAL

### XR200R

HONDA  
XR200R

#### ENGINE REMOVAL/INSTALLATION

##### ENGINE INSTALLATION

The installation sequence is essentially the reverse of removal.

Position the engine in the frame.

Support the rear of the engine by inserting a 7 mm bolt in 50 mm hole through the engine hanger brackets and engine.

Install the top and front hanger plates and 8 mm bolts. Withdraw the 7 mm bolt and support the rear of the engine with two cables and 10 mm bolts. Tighten all bolts to the specified torque.

NOTE:

1. Use the correct keys to insert correct bolts.

DOLLAR



10 mm BOLT 1 BOLT

8 mm BOLT 31-37 N.m  
(3.1-3.7 kgm, 22-27 ft.lb)



10 mm BOLT 45-55 N.m

(4.5-5.5 kgm, 32-41 ft.lb)

8 mm BOLT 31-37 N.m

(3.1-3.7 kgm, 22-27 ft.lb)

NOTE:

After installing the engine, perform the following inspections and adjustments:

Engine oil level (Page 3-3).

Throttle cable free play (Page 3-6).

Chain tension free play (Page 3-10).

Drive chain free play (Page 3-11).

Check the performance of the electrical system.



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An Official Honda Service Manual



# Honda Xr200r Service Manual

**Sebastian Brünink**



## **Honda Xr200r Service Manual:**

Honda Service Manual ,1995      Bibliographic Guide to Technology New York Public Library. Research Libraries,1978

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