

| FASTENER    | TORQUE VALUE              |
|-------------|---------------------------|
| Starter nut | 70-90 in-lbs 7.9-10.2 N·m |

1. See Figure 1-48. Position positive battery cable properly at starter. Cable end must face 30° +/- 10 degrees forward from left side of vehicle.

#### A WARNING

Be sure rubber boot covers starter solenoid terminal connected to positive (+) battery cable. An uncovered terminal can short and cause sparks, which could result in a battery explosion and death or serious injury. (90463c)

2. Tighten starter nut to 70-90 in-lbs (7.9-10.2 Nm). Cover with boot.
3. See Figure 1-49. Place battery caddy into position. Install battery caddy clip (1) under front of battery tray (3). Make sure tabs (2) of battery caddy fit over rear of battery tray.
4. See Figure 1-50. Install positive battery cable (1) into clip in caddy. Place an S-shaped band in the positive battery cable at the starter end of the cable. The S-shaped band properly positions the terminal end for battery installation.
5. Route rear O<sub>2</sub> sensor harness (2) through clip (3).

#### NOTICE

Connect the cables to the correct battery terminals. Failure to do so could result in damage to the motorcycle electrical system. (90211a)

#### A WARNING

Connect positive (+) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (90068a)

6. See Figure 1-51. Install battery. Tighten positive battery terminal fastener to 60-72 in-lbs (6.8-8.1 N·m).
7. Install negative battery cable at battery frame ground (1) before any accessory ground wires.
8. Install negative battery cable (2) at battery. Tighten negative battery terminal fastener to 60-72 in-lbs (6.8-8.1 Nm).

#### A WARNING

After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (90070b)

9. Install seat.

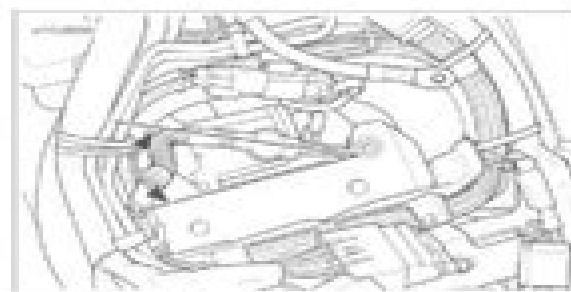


Figure 1-48. Positive Battery Cable Routing

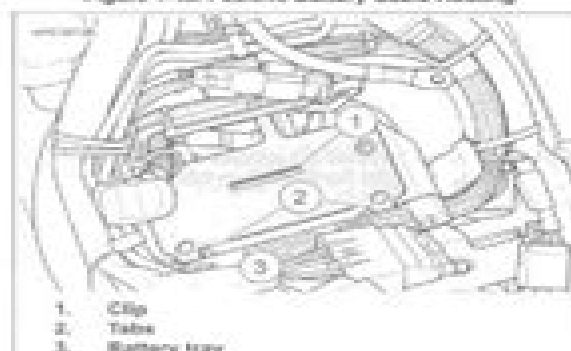


Figure 1-49. Battery Caddy



Figure 1-50. Battery Caddy Wire Routing

# 14 Harley Davidson Breakout Service Manual 18846

**Harley-Davidson Motor Company**



#### **14 Harley Davidson Breakout Service Manual 18846:**

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*Harley-Davidson XL Sportster 2014-2017* Clymer Publications,2018-05-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Harley Davidson XL Sportster built from 2014 to 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Specific models covered include XL883L SuperLow 2014 2017 XL883N Iron 883 2014 2017 XL883R Roadster 2014 2015 XL1200C 1200 Custom 2014 2017 XL1200CA Custom Limited A 2014 2016 XL1200CB 1200 Custom Limited B 2014 2017 XL1200CP 1200 Custom factory custom 2014 2016 XL1200CX Roadster 2016 2017 XL1200T SuperLow 2014 2017 XL1200V Seventy Two 2014 2016 and XL1200X Forty Eight 2014 2017      **Harley-Davidson Sportsters Owners Workshop Manual** Curt Choate,Tom Schauwecker,John Harold Haynes,1993      **2015 Harley Davidson BREAKOUT 103 Owner Manual**

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### **Table of Contents 14 Harley Davidson Breakout Service Manual 18846**

1. Understanding the eBook 14 Harley Davidson Breakout Service Manual 18846
  - The Rise of Digital Reading 14 Harley Davidson Breakout Service Manual 18846
  - Advantages of eBooks Over Traditional Books
2. Identifying 14 Harley Davidson Breakout Service Manual 18846
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 14 Harley Davidson Breakout Service Manual 18846
  - User-Friendly Interface
4. Exploring eBook Recommendations from 14 Harley Davidson Breakout Service Manual 18846
  - Personalized Recommendations
  - 14 Harley Davidson Breakout Service Manual 18846 User Reviews and Ratings
  - 14 Harley Davidson Breakout Service Manual 18846 and Bestseller Lists

5. Accessing 14 Harley Davidson Breakout Service Manual 18846 Free and Paid eBooks
  - 14 Harley Davidson Breakout Service Manual 18846 Public Domain eBooks
  - 14 Harley Davidson Breakout Service Manual 18846 eBook Subscription Services
  - 14 Harley Davidson Breakout Service Manual 18846 Budget-Friendly Options
6. Navigating 14 Harley Davidson Breakout Service Manual 18846 eBook Formats
  - ePub, PDF, MOBI, and More
  - 14 Harley Davidson Breakout Service Manual 18846 Compatibility with Devices
  - 14 Harley Davidson Breakout Service Manual 18846 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 14 Harley Davidson Breakout Service Manual 18846
  - Highlighting and Note-Taking 14 Harley Davidson Breakout Service Manual 18846
  - Interactive Elements 14 Harley Davidson Breakout Service Manual 18846
8. Staying Engaged with 14 Harley Davidson Breakout Service Manual 18846
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 14 Harley Davidson Breakout Service Manual 18846
9. Balancing eBooks and Physical Books 14 Harley Davidson Breakout Service Manual 18846
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 14 Harley Davidson Breakout Service Manual 18846
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 14 Harley Davidson Breakout Service Manual 18846
  - Setting Reading Goals 14 Harley Davidson Breakout Service Manual 18846
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 14 Harley Davidson Breakout Service Manual 18846
  - Fact-Checking eBook Content of 14 Harley Davidson Breakout Service Manual 18846
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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