TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Displacement Liters	Engine ID	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Damper Bolts	Flywheel Bolts	Manifold		Constr	Oil Pan
								Intake	Exhaust	Spark Plugs	Drain
2001	3.2	M112	0	(2)	00	(0)	(5)	15	12	21	22
	4.3	M113	0	(2)	(3)	€	(B)	15	12	21	22
2002	3.2	M112	0	②	(3)	0	(5)	15	12	21	22
	4.3	M113	0	@	(3)	@	®	15	12	21	22
2003	3.2	M112	0	②	(3)	•	(8)	15	12	21	22
	3.7	M112	0	(2)	(3)	(6)	(E)	15	12	21	22
	5.0	M113	0	2	(3)	(6)	00	15	12	21	22
2004	3.7	M112	(1)	@	(3)	(6)	(8)	15	12	21	22
	5.0	M113	0	②	(3)	(6)	(8)	15	12	21	22

① Step 1: 8 ft. lbs.

Step 2: 22 ft. lbs.

Step 3: plus 90 degrees

Step 4: plus 90 degrees

M8 vertical bolts

Step 1: 15 ft, bs.

Step 2: plus 90 degrees

MB side bolts: 22 ft. lbs.

THE SHOPE COUNTY 22 FG. NO.

M10 bolts

Step 1: 44 inch lbs.

Step 2: 22 ft. bs.

Step 3: plus 90 degrees

3 Step 1: 44 inch lbs.

Step 2: 18 ft. lbs

Step 3, 90 degrees

@ Step 1: 148 ft. lbs.

Step 2: 95 degrees

® Step 1: 33 ft. lbs.

Step 2: 90 degrees

@ Step 1: 148 ft. lbs.

Step 2: plus 90 degrees

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J Spring

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Automotive News ,

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