

ENGINE OIL FLOW

3.4

OIL FEED

CAUTION

The oiling system is carefully designed for optimum efficiency. All oil holes and passageways are specially sized. Exercise caution to avoid enlarging oil holes during cleaning. Any modification of the oiling system will adversely affect oil pressure or cooling and lubrication efficiency.

See Figure 3-1. Oil flows from the oil tank feed line (1) to the lower fitting (2) at the rear right side of the crankcase.



1. Oil tank feed line
2. Feed connection on engine
3. Return line
4. Vent line

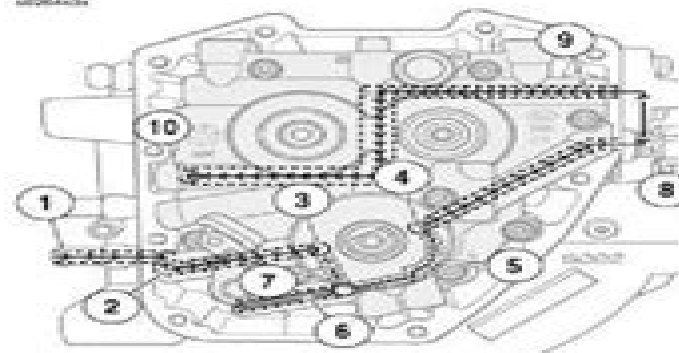
Figure 3-1. Oil Flow From Tank

See Figure 3-2. Running through a passageway in the crankcase (1), oil exits a hole in the crankcase flange and enters a hole on the inboard side of the cam support plate (2). Passing through a channel in the cam support plate, the oil enters the feed side of the oil pump (3). See 3.5 OIL PUMP OPERATION. The feed gerotors of the pump direct the flow up a second channel in the cam support plate.

A passage (5) connects to a pressure relief valve (6) mounted in the bypass port of the cam support plate. When the oil pressure exceeds the setting of the valve spring (35 PSI), the orifice opens to bypass (7) excess oil back to the feed side of the pump (3).

Oil not returned to the feed side exits a hole on the inboard side of the cam support plate and passes through a hole in the crankcase flange. Flowing through a passageway in the crankcase, where a reading is taken by the oil pressure sending unit (8), the oil exits the lower hole in the oil filter mount. See Figure 3-3.

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1. Crankcase passage
2. Cam support plate/crankcase connection
3. Feed side of oil pump
4. Oil pump output
5. Overflow passage
6. Pressure relief valve
7. Bypass passage
8. Oil pressure sending unit
9. Return from oil filter into cam support plate

Figure 3-2. Oil Flow From Tank

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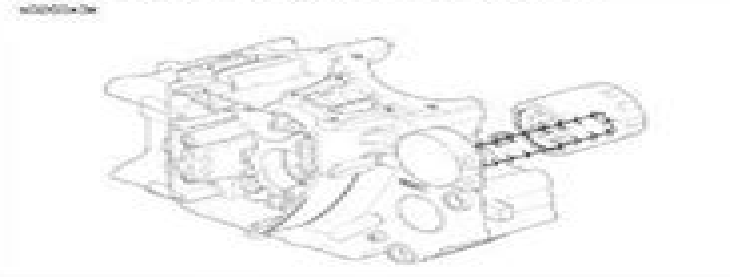


Figure 3-3. Oil Filter Flow

After circulating through the oil filter, the flow of oil is directed back into the crankcase through the spigot in the oil filter mount. See Figure 3-2. Exiting a passageway in the crankcase through a hole in the crankcase flange, the flow of oil reenters the cam support plate (9).

Filtered oil is then routed to the top and bottom ends of the engine. See TOP END, BOTTOM END and CHAIN GUIDE BRACKET which follow.

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Table of Contents 3 Softail Deuce Owners Manual

1. Understanding the eBook 3 Softail Deuce Owners Manual
 - The Rise of Digital Reading 3 Softail Deuce Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 3 Softail Deuce Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3 Softail Deuce Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 3 Softail Deuce Owners Manual
 - Personalized Recommendations
 - 3 Softail Deuce Owners Manual User Reviews and Ratings

- 3 Softail Deuce Owners Manual and Bestseller Lists
- 5. Accessing 3 Softail Deuce Owners Manual Free and Paid eBooks
 - 3 Softail Deuce Owners Manual Public Domain eBooks
 - 3 Softail Deuce Owners Manual eBook Subscription Services
 - 3 Softail Deuce Owners Manual Budget-Friendly Options
- 6. Navigating 3 Softail Deuce Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
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 - 3 Softail Deuce Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3 Softail Deuce Owners Manual
 - Highlighting and Note-Taking 3 Softail Deuce Owners Manual
 - Interactive Elements 3 Softail Deuce Owners Manual
- 8. Staying Engaged with 3 Softail Deuce Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 3 Softail Deuce Owners Manual
- 9. Balancing eBooks and Physical Books 3 Softail Deuce Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3 Softail Deuce Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 3 Softail Deuce Owners Manual
 - Setting Reading Goals 3 Softail Deuce Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 3 Softail Deuce Owners Manual
 - Fact-Checking eBook Content of 3 Softail Deuce Owners Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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