

# Saturn Relay 2005-2007 Workshop Manual

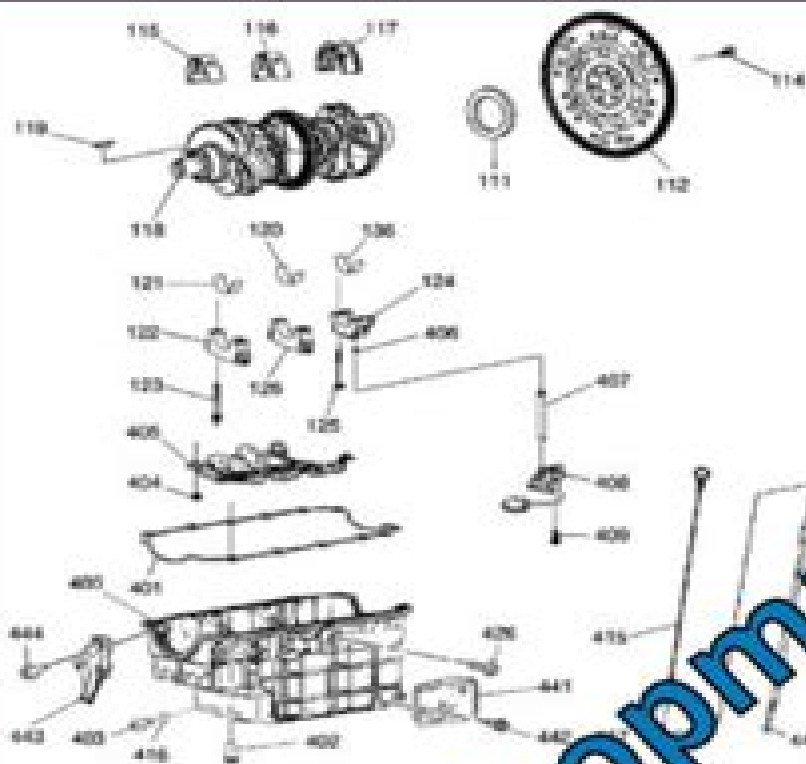


Fig. 4: Identifying Crankshaft & Connecting Rod Assembly  
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 4

| Callout | Component Name                    |
|---------|-----------------------------------|
| 111     | Crankshaft Rear Oil Seal Assembly |
| 112     | Flywheel                          |
| 114     | Flywheel Bolt                     |
| 115     | Crankshaft Upper Bearing          |
| 116     | Crankshaft Upper Bearing          |
| 117     | Crankshaft Upper Bearing          |
| 118     | Crankshaft                        |
| 119     | Crankshaft Balancer Key           |

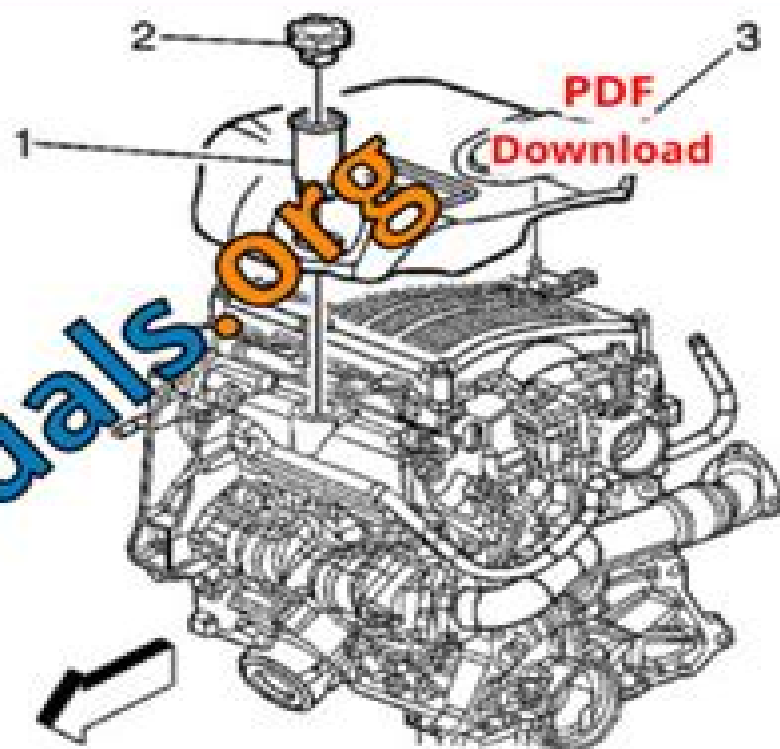


Fig. 9: Removing/Installing Fuel Injector Sight Shield  
Courtesy of GENERAL MOTORS CORP.

1. Install the injector sight shield (3).
2. Install the oil fill neck (1).
3. Install the oil fill cap (2).

## DRIVE BELT REPLACEMENT

### Removal Procedure:

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**Stojce Dimov Ilcev**



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