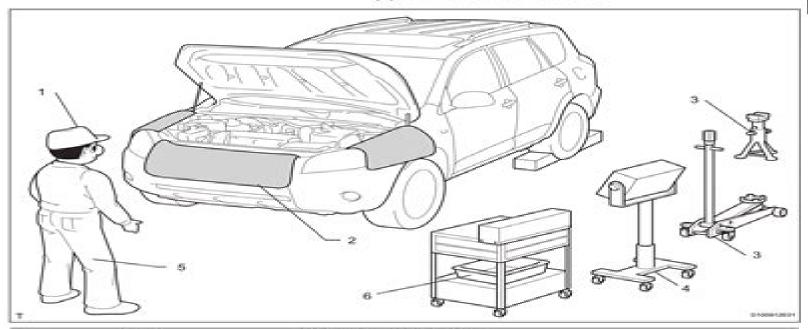
REPAIR INSTRUCTION PRECAUTION

1. BASIC REPAIR HINT

(a) HINTS ON OPERATIONS



1	Attire	Always wear a clean uniform. A hat and safety shoes must be worn.
2	Vishiole protection	Prepare a grille cover, fender cover, seat cover and floor mat before starting the operation.
3	Safe operation	When working with 2 or more persons, be sure to check safety for one another. When working with the engine running, make sure to provide ventilation for exhaust furnes in the working. If working on high temperature, high pressure, rotating, moving, or vibrating parts, wear appropriate safety equipment and take extra care not to injure yourself or others. When jacking up the vehicle, be sure to support the specified location with a safety stand. When lifting up the vehicle, use appropriate safety equipment.
400	Preparation of tools and measuring gauge	Before starting the operation, prepare a tool stand, SST, gauge, oil and parts for replacement.
S	Removal and installation, disassembly and assembly operations.	Diagnose with a thorough understanding of proper procedures and of the reported problem. Before removing parts, check the general condition of the assembly and for deformation and damage. When the assembly is complicated, take notes. For example, note the total number of electrical connections, bolts, or hoses removed, Add matchmarks to ensure reassembly of components to their original positions. Temporarily mark hoses and their fittings if needed. Clean and wash the removed parts if necessary and assemble them after a thorough check.

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2007 Toyta Matrix Service Repair Manual

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