CLUTCH PINION SHAFT REMOVAL:

 Protect from of pinion shaft (K). Use an adjustative whench to rotate arm lowered clubch cable and remove cable from pinion shaft.



- Remove preview cover pag plans, cover plans, and Oring spage 8-65.
- Burnouse shot societ screen (B):



But chatch precise shaft and of primary sower



 Inquest proon shall year leads (C) for creates, between leads, or wear.

CLUTCH PINION SHAFT BEARING INSPECTION

- 1. Apply engine of to the bearings.
- 2. Templorarily install prices shart into primary cover.
- Turn shaft by harid. Observe feel of bearings. Replace bearings if rough or nutched action is noticed.

CLUTCH PINION SHAFT SEAL REMOVAL & INSTALLATION

1. Remove clubb press shaft (sage 9.7).



- 2. Carefully pry seed (2) out of primary sones.
- Cubicate outer edge of new seal with origine oil and sealing to with greene.
- 4. Drive seed into place with a subside driver (E):

CLUTCH PINION SHAFT INSTALLATION

- Submode and restal study privat shalt. Rosse release rack with expressibles until flat acts of rack is UP and rack teeth stips with teeth of prices shalt.
- Z. Print proof shall into cover unit assists.



CLUTCH, PRIMARY, & SHIFT LINKAGE

 Potate arm toward dutch-cable until 8 stops. The arm must be positioned at x 10"off" angle to primary cover parting line when it stops. If angle is not conect, IRI. arm, include as needed, and re-install until angle is corect.

Install dog-point service (F) to 4.5 Net (40 doin).



PRIMARY COVER REMOVAL

- ii. Refer to exprected view on page it 4.
- Remove shift brouge and funded so an essentisty (page 8.3). Note dots on any and shaft must be played for essentiny.



Clubch Gable Removal Prom Release Arm

 Protect finish of gorcor phalf relisions prim and use an adjustable whench to notice arm toward obtain gable and remove patie from prison shalf.



 Discoveral regulatorisabler 2 pm coverable so states wire 3 pm connector (A) cain the pulled clear of female



- Remove cap plate and cap plate seed (page 8.6).
- 6. Distri anglise of Into subable container.

NOTE: Prinary sover can be removed without drawing the engine oil. Use a substan oil draw per under the prinary sover to catch the oil.

Renove clubck press shaft (8) (page 9.7):

NOTE: Pinton shaft removal is not required for primary sover removal.

8. Renton printery street street.

NOTE: Note position of shorter screw (C) in the hole just to the more of the wint shall.



B. Berrone primary cover.





2007 Victory Vegas Service Manual

Patrick Vollmar

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