

Isuzu Axiom 2002-2004 Workshop Manual

Cylinder Block

Cylinder Block and Associated Parts



Legend

- | | |
|------------------------------|-------------------------------|
| (1) Cylinder Head Assembly | (11) Oil Strainer and G-ring |
| (2) Cylinder Head Gasket | (12) Oil Pump Assembly |
| (3) Crankcase with Oil Pan | (13) Cylinder Block Side Bolt |
| (4) Oil Pipe and G-ring | |
| (5) Oil Strainer and G-ring | |
| (6) Oil Pump Assembly | |
| (7) Cylinder Block Side Bolt | |

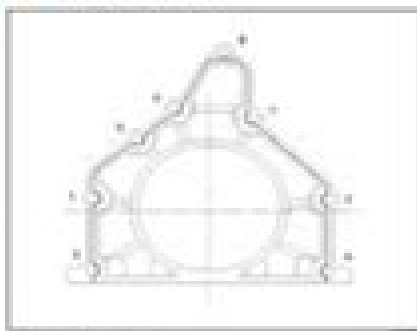
Disassembly

1. Remove oil pump.
2. Remove oil pipe.
3. Remove oil strainer and g-ring.
4. Remove oil pump assembly.
5. Remove oil strainer and g-ring.
6. Remove oil pump assembly.
7. Remove crankcase side bolts.
8. Remove oil gallery.
9. Remove piston and connecting rod assembly.
10. Remove flywheel.



Legend

1. Remove engine oil fill cap and align a lower pin hole in the cylinder block with that in the oil pan.
 2. Tighten retaining wing bolts to the specified torque.
- Torque : 18 N·m (13 ft·lb)



1. Install flywheel.
2. Clean tapered holes in the crankshaft.
3. Remove oil on crankshaft and flywheel fitting surface.

NOTE:

- Do not reuse the bolts.
 - Do not apply oil or thread lock to the bolts.
 - Tighten wing bolts to the specified torque.
- Torque : 54 N·m (40 ft·lb)



6. Install oil gallery

- Clean contact surface of oil gallery and main bearing cap.
- Apply engine oil to oil gallery fitting bolts and tighten the bolts in two steps, in the order shown.

Torque :

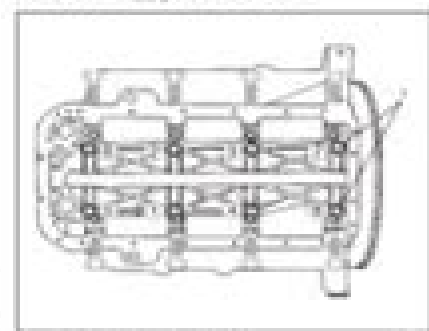
1st step : 25 N·m (23 ft·lb)

2nd step : 50 N·m

7. Install cylinder body side bolts and tighten bolts in order to the specified torque.

Torque : 38 N·m (28 ft·lb)

NOTE: Do not apply the oil to the bolts.



8. Install oil pump assembly

- Remove oil on cylinder block and oil pump mounting surface.

Apply vacuum (15/227kPa or equivalent) to the oil pump mounting surface.

- The oil pump assembly must be installed within 2 minutes after vacuum application to prevent premature hardening of vacuum.

2003 Isuzu Axiom Repair Manual

**Isuzu Jidōsha Kabushiki Kaisha.
Overseas Service Dept**



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