

- Tighten the magneto rotor nut to the specified torque.

09830-40113	Rotor holder
Tightening torque	30 — 40 N·m (3.0 — 4.0 kg-m) (21.5 — 29.0 lb-ft)



ENGINE SPROCKET

The "O" ring ① located on the drive shaft is for sealing the clearance between the drive shaft and the spacer.

NOTE:

Replace "O" ring with a new one every disassembly.



PAWL LIFTER AND CAM GUIDE

- The shape of each gear shifting pawl is different.
- Mount the one with the narrower width on the gear shifting cam side.
- Mount the cam driven gear on the gearshift cam.



- Apply Thread Lock "1342" to the 4 screws when installing the pawl lifter and cam guide.

99000-32050	Thread Lock "1342"
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Rose Army



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Suzuki Quad Racer LT250R Penton Staff,2000-05-24 LT250R 1985 1992 **Books in Print Supplement** ,2002

Bibliographic Guide to Technology New York Public Library. Research Libraries,1989 **Science and Technology**

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GP100N 98cc 80 81 GP100X 98cc 81 84 GP100ED 98cc 83 86 GP125C 123cc 78 79 GP125N 123cc 79 82 GP125N 123cc 85

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