

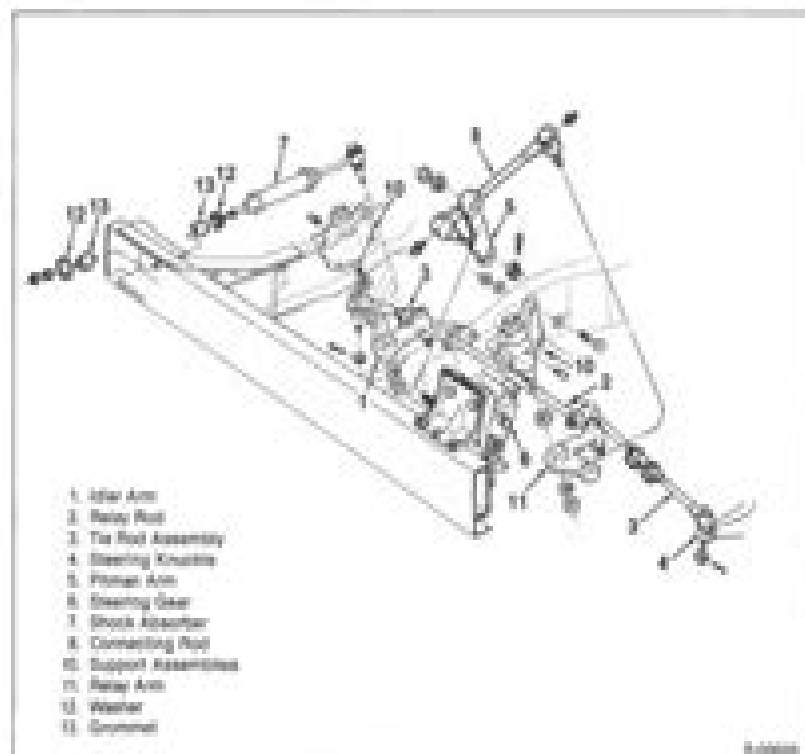


Figure 3-Steering Linkage - F30 (SE) Monoflex

## RELAY ROD REPLACEMENT

**I** Important

- Use the proper tool to separate all tie rod and ball joints.

**+** Remove or Disconnect (Figures 1 through 3)

Tools Required:

J-4090-01 Steering Linkage Pulley

- Raise the vehicle.
- 1. Insert tie rod (2) from the relay rod (3). Refer to "Tie Rod Replacement" in this section.
- 2. Pull from the idler arm (1) and pitman arm (5) or relay arm (11) ball studs at the relay rod (3).
- 3. Relay rod (3) from the idler arm (1). Use J-4090-01.
- 4. Relay rod (3) from the pitman arm (5) or relay arm (11). Use J-4090-01.

**I** Inspect

- Threads on the tie rod and the tie rod end for damage.
- Ball stud threads for damage.
- Ball stud ends for excessive wear.

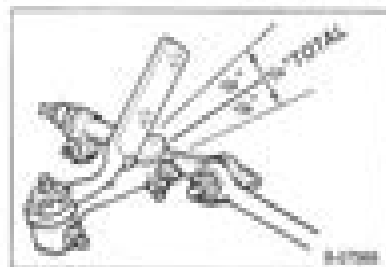


Figure 4-Checking Idler Arm Movement

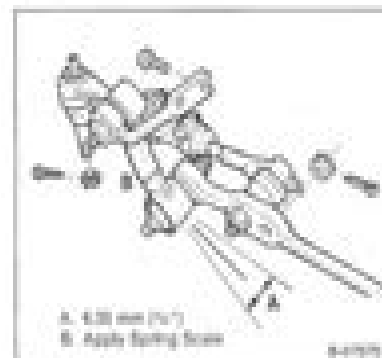


Figure 5-Checking Idler Arm Movement - Q Model

**C** Clean

- Threads on the ball stud and the ball stud nut.

**+** Install or Connect (Figures 1 through 3)

Tools Required:

J-4090-01 Steering Linkage Installer (Q Model)

J-4090-01 Steering Linkage Installer (H Model)

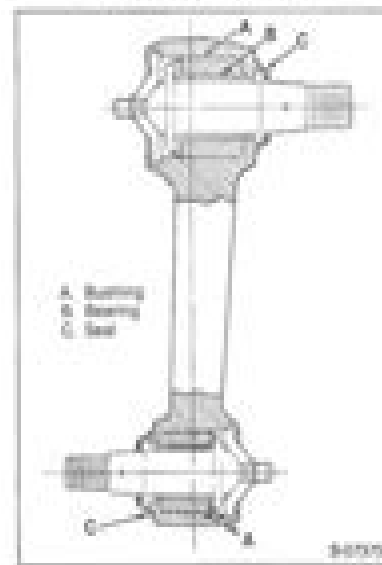


Figure 6-Idler Arm (Internal View)

- Relay rod (3) to the idler arm (1) and the pitman arm (5) or relay arm (11) ball studs. Make certain the steel is on the nut. Tighten J-4090-01 or J-4090-01 ball arm (40 N·m (30 ft·lb)) to seat the rollers. Retorque the nut.

NOTE: See "Notice" on page 3B1-1 of this section.

- Push to the idler arm and the pitman arm or relay arm ball stud.

**T** Tighten

- Push to "Specifications" at the end of this section.

- Insert tie rod (2) to the relay rod. Refer to "Tie Rod Replacement."

- Lower the vehicle.

## PITMAN ARM REPLACEMENT

**I** Important

- Use the proper tool to separate all ball joints.

**+** Remove or Disconnect (Figures 1, 3, 5, 7 and 8)

Tools Required:

J-4090-01 Steering Linkage Pulley

J-4090-01 Pitman Arm Pulley

J-4090-01 Pitman Arm Remover

- Raise the vehicle.
- 1. Remove tie rod to connecting rod nut and outer pin from the pitman arm ball stud.
- 2. Relay rod (3) or connecting rod (3) from the pitman arm (5). Use J-4090-01.
- 3. Pitman arm nut and washer.
- Mark the pitman arm end the pitman shaft. This will permit proper alignment at assembly.

NOTE: Do not hammer on pitman arm, pitman shaft, or pulley. Damage to pitman arm or steering gear may result.

- Pitman arm (5). Use J-4090-01 or J-4090-01.

**I** Inspect

- Ball stud threads for damage.
- Ball stud ends for excessive wear.

**C** Clean

- Threads on the ball stud and ball stud nut.

**+** Install or Connect (Figures 1, 3, 5, 7 and 8)

Tools Required:

J-4090-01 Steering Linkage Installer (Q Model)

J-4090-01 Steering Linkage Installer (H Model)

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