

- Remove the two coolant hose connections at the rear of the turbocharger (1 and 2).



- Remove the charged oil hose (3).
- Using Side jaw splitter (slip pliers) (WT 10021) disconnect the engine breather (2).
- Using Standard socket (slip pliers) (WT 10000) disconnect the vacuum pipe from the hose, connected to the turbocharger dump valve (3).

Note

Leave the hose attached to the dump valve connection, and only remove if damaged or complete vacuum line assembly is to be placed.

- Remove the vacuum hoses (4) from the turbocharger elbow.

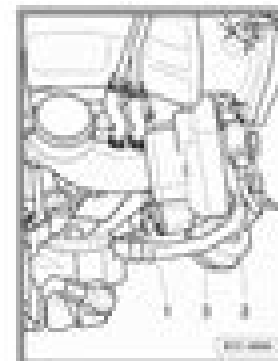


Note

- On vehicles from Vehicle identification number 25625 (N.America Only) and Vehicle identification number 23774 (other than N.America) onwards, the CV-Flapper valve is absent. A blanking cap and clip is fitted at position (4). (See Chapter) to seal the redundant vacuum connection. This part does not require removal.

- On vehicles from Vehicle identification number 31360 the opening (cap) clip and associated hose shall have been deleted.
- Where fitted disconnect the electrical connector for the turbocharger.

- Remove the oil feed pipe at the connection (30 bar) (5) below the turbocharger.
- Remove the oil return pipe and flange (31 bar) (2). Recover and discard the gasket.
- Remove the small hose to the actuator (3).

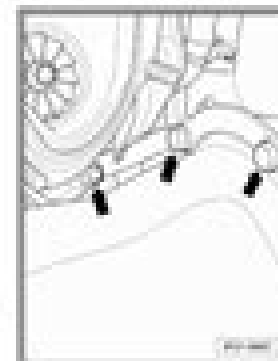


- Remove lower mount bracket (brings) (arrow).
- Remove the turbocharger lower mount bracket.
- Remove the nut securing the turbocharger to the manifold (20 bar).
- As the turbocharger is trucked from the engine, detach the vacuum hose from the lower flange. Recover and discard the sealing ring.

Installation

Installation is the reverse of removal procedure, using the following:

- Refer to "Hose and hose clip alignment" in Power unit, Chap. 30.
- Position the turbocharger against the engine and reconnect vacuum hoses on lower flange.
- Install a new sealing ring, with the flat face towards the turbocharger.
- Apply adhesive compound to the turbocharger mounting studs.
- Locate turbocharger on manifold. Fit new securing nut. Tighten to specified torque and angle.
- Ensure cleanliness of all parts on assembly and that there are no oil leaks.
- Connect oil feed pipe. Tighten joint to specification.
- Refer to "Hose clips (Check)" - To remove and fit" in Power unit, Chap. 30.
- Refit oil return pipe with new gasket. Check wiring for damage, replace if necessary. Tighten fasteners to specification.
- Refer to "Hose clips (Check)" - To remove and fit" in Power unit, Chap. 30.



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1. Understanding the eBook 2015 Bentley Continental Gt Owners Manual
 - The Rise of Digital Reading 2015 Bentley Continental Gt Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Bentley Continental Gt Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Bentley Continental Gt Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Bentley Continental Gt Owners Manual
 - Personalized Recommendations
 - 2015 Bentley Continental Gt Owners Manual User Reviews and Ratings
 - 2015 Bentley Continental Gt Owners Manual and Bestseller Lists

5. Accessing 2015 Bentley Continental Gt Owners Manual Free and Paid eBooks
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 - 2015 Bentley Continental Gt Owners Manual eBook Subscription Services
 - 2015 Bentley Continental Gt Owners Manual Budget-Friendly Options
6. Navigating 2015 Bentley Continental Gt Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2015 Bentley Continental Gt Owners Manual Compatibility with Devices
 - 2015 Bentley Continental Gt Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
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 - Highlighting and Note-Taking 2015 Bentley Continental Gt Owners Manual
 - Interactive Elements 2015 Bentley Continental Gt Owners Manual
8. Staying Engaged with 2015 Bentley Continental Gt Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Bentley Continental Gt Owners Manual
9. Balancing eBooks and Physical Books 2015 Bentley Continental Gt Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Bentley Continental Gt Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2015 Bentley Continental Gt Owners Manual
 - Setting Reading Goals 2015 Bentley Continental Gt Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2015 Bentley Continental Gt Owners Manual
 - Fact-Checking eBook Content of 2015 Bentley Continental Gt Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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