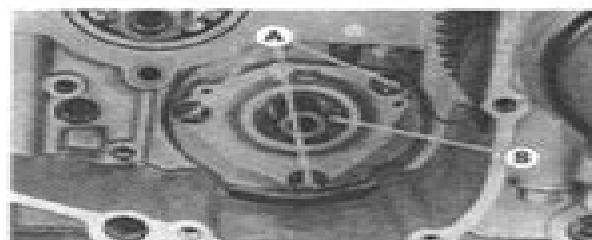


6-10 ENGINE LUBRICATION SYSTEM

Oil Pump

Oil Pump Removal

- Drain the engine oil (see Engine Oil Change)
- Remove:
 - Right Lower Fairing (see Frame chapter)
 - Clutch (see Clutch chapter)
 - Alternator Chain (see Crankshaft/Transmission)
 - Oil Pump Bolts [A]
 - Oil Pump Assembly [B]

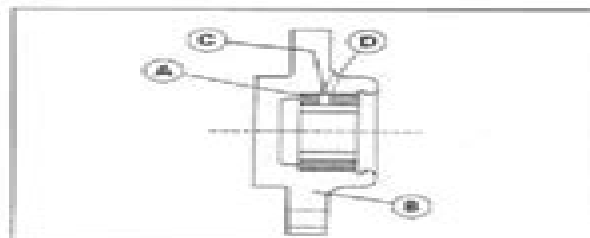


Oil Pump Installation

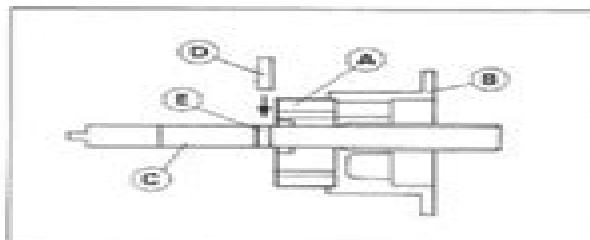
- When pressing the needle bearing [A] into the pump cover [B], align the $\phi 2.5$ mm hole [C] in the bearing with the $\phi 3.0$ mm hole [D] in the cover.

Special Tool – Bearing Driver Set: 57001-1126

- Install the main rotor [A] and the pump body [B] onto the pump shaft [C].
- Install the pin [D] into the pin hole [E].

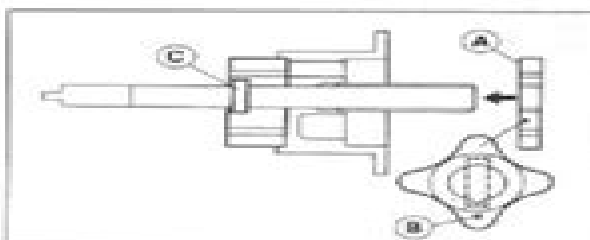


- Install the subrotor [A] so that the mark [B] on the subrotor aligns with the pin [C].



- Install the pump cover [A].
- Turn the oil pump shaft so that the pump shaft projection [B] fits the slot [C] in the end of the water pump shaft.
- Apply a non-permanent locking agent to the threads of the oil pump bolts, and tighten them.

Torque – Oil Pump Bolts: 12 N·m (1.2 kg-m, 104 in-lb)



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