

1. Verify that two ring dowels are in place on side door flange. Hang a new gasket on the ring dowels.
2. Squirt a liberal amount of clean transmission lubricant into the main drive gear to prelube needle bearings. Install the assembled side door into the transmission case. See Figure 7-22.

NOTE

Be sure the transmission lubricant filler plug/dipstick is completely removed before attempting to install the side door. Contact with the filler plug/dipstick will prevent side door removal and may cause parts damage.

3. Start the two longer socket head screws (with captive washers) to fasten transmission exhaust bracket and bottom of side door to the transmission case. Start the six remaining screws. Alternately tighten eight screws to 13-18 ft-lbs (17.6-24.4 Nm) in the pattern shown in Figure 7-23.
4. Rotate shifter pawl forward and then lower free end to engage shifter cam. Remove and discard the cover gasket.
5. Obtain a **new** top cover gasket and align the holes with those in the transmission case. Align the holes in the top cover with those in the gasket. Install the six socket head screws and tighten to 8-11 ft-lbs (9.5-14.9 Nm).
6. Install preformed vent hose to top cover fitting, if removed.
7. Insert push rod into mainshaft bore. Install oil slinger.
8. Install the clutch release cover. See Section 7.4 CLUTCH RELEASE COVER, ASSEMBLY/INSTALLATION.

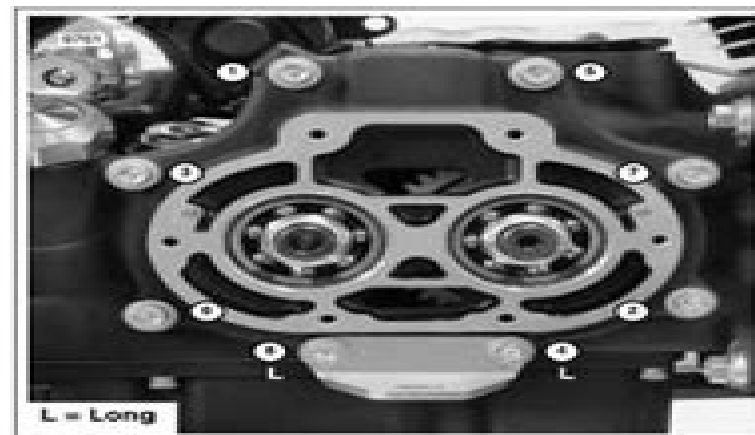


Figure 7-23. Transmission Side Door Screw Size and Torque Sequence

9. Install the bearing inner race on the transmission mainshaft. See Section 6.5 PRIMARY CHAINCASE, MAINSHAFT BEARING INNER RACE, INSTALLATION.
10. Install the primary chaincase. Install the clutch assembly, primary chain, and compensating sprocket components. Install the primary chaincase cover. See Section 6.5 PRIMARY CHAINCASE, INSTALLATION.
11. Install the exhaust system. See Section 2.38 EXHAUST SYSTEM, INSTALLATION.

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1. Understanding the eBook 2007 Ultra Classic Shop Manual
 - The Rise of Digital Reading 2007 Ultra Classic Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2007 Ultra Classic Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2007 Ultra Classic Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2007 Ultra Classic Shop Manual
 - Personalized Recommendations
 - 2007 Ultra Classic Shop Manual User Reviews and Ratings
 - 2007 Ultra Classic Shop Manual and Bestseller Lists
5. Accessing 2007 Ultra Classic Shop Manual Free and Paid eBooks

- 2007 Ultra Classic Shop Manual Public Domain eBooks
- 2007 Ultra Classic Shop Manual eBook Subscription Services
- 2007 Ultra Classic Shop Manual Budget-Friendly Options
- 6. Navigating 2007 Ultra Classic Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2007 Ultra Classic Shop Manual Compatibility with Devices
 - 2007 Ultra Classic Shop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2007 Ultra Classic Shop Manual
 - Highlighting and Note-Taking 2007 Ultra Classic Shop Manual
 - Interactive Elements 2007 Ultra Classic Shop Manual
- 8. Staying Engaged with 2007 Ultra Classic Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2007 Ultra Classic Shop Manual
- 9. Balancing eBooks and Physical Books 2007 Ultra Classic Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2007 Ultra Classic Shop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2007 Ultra Classic Shop Manual
 - Setting Reading Goals 2007 Ultra Classic Shop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2007 Ultra Classic Shop Manual
 - Fact-Checking eBook Content of 2007 Ultra Classic Shop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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