

## Cylinder Head

### CONTENTS

|                               |      |
|-------------------------------|------|
| Removal .....                 | 3-61 |
| Disassembly .....             | 3-61 |
| Cleaning and Inspection ..... | 3-62 |
| Valve Guide Replacement ..... | 3-63 |
| Valve and Seat Relacing ..... | 3-66 |
| Assembly .....                | 3-68 |
| Installation .....            | 3-70 |

### Removal

1. See Top End Overhaul, Disassembly, page 3-35, steps 1-11 and 15-20.

### Disassembly

1. Before proceeding with the disassembly procedure, determine if cylinder head reconditioning is necessary. Proceed as follows:

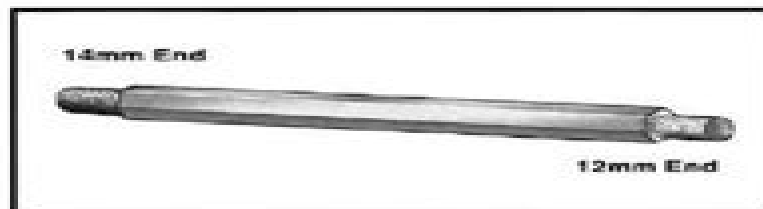


Figure 3-60. Cylinder Head Holding Fixture  
(Part No. HD-39786)

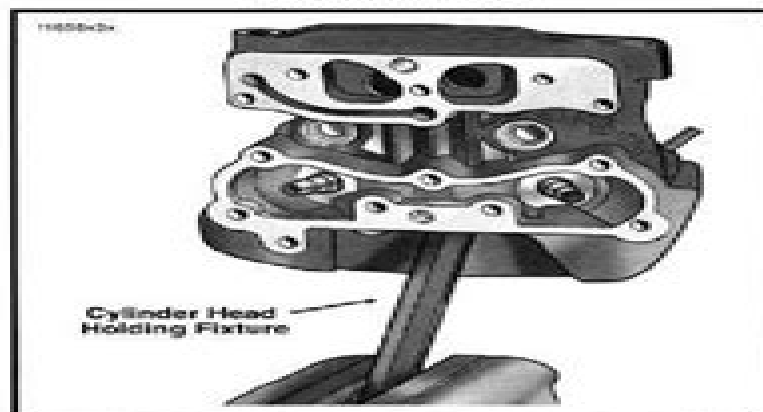


Figure 3-61. Install Cylinder Head Holding Fixture in Vise



Figure 3-62. Valve Spring Compressor  
(Part No. HD-34735B)

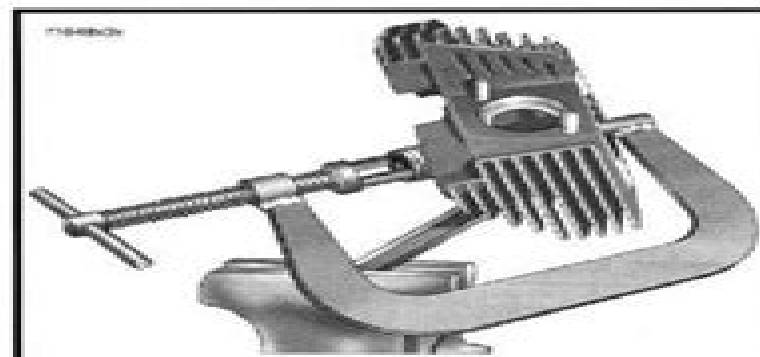


Figure 3-63. Compress Valve Springs

- a. Raise valve ports of cylinder head to strong light source. If light is visible around edges of seats, then move to step 2 to recondition cylinder head.
  - b. Fill ports at top of cylinder head with solvent. Wait ten full seconds and then check for leakage into combustion chamber. If solvent leakage into combustion chamber is evident, then move to step 2 to recondition cylinder head.
2. Obtain the CYLINDER HEAD HOLDING FIXTURE (HD-39786) and proceed as follows:
    - a. Note that both ends of the fixture are threaded, one end at 14mm and the other at 12mm. Thread the 12mm end of the tool into the spark plug hole of the cylinder head.
    - b. Clamp tool in vise at a 45 degree angle (or one that offers a comfortable working position). See Figure 3-61.
  3. Obtain the VALVE SPRING COMPRESSOR (HD-34735B) and proceed as follows:
    - a. Place tool over cylinder head so that the blunt end is centered on the valve head and adapter at end of forcing screw is seated on the valve spring retainer. See Figure 3-63.
    - b. Rotate forcing screw to compress valve springs.

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### **Table of Contents 8 Harley Flhtcu Parts Manual**

1. Understanding the eBook 8 Harley Flhtcu Parts Manual
  - The Rise of Digital Reading 8 Harley Flhtcu Parts Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 8 Harley Flhtcu Parts Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 8 Harley Flhtcu Parts Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 8 Harley Flhtcu Parts Manual
  - Personalized Recommendations
  - 8 Harley Flhtcu Parts Manual User Reviews and Ratings
  - 8 Harley Flhtcu Parts Manual and Bestseller Lists

5. Accessing 8 Harley Flhtcu Parts Manual Free and Paid eBooks
  - 8 Harley Flhtcu Parts Manual Public Domain eBooks
  - 8 Harley Flhtcu Parts Manual eBook Subscription Services
  - 8 Harley Flhtcu Parts Manual Budget-Friendly Options
6. Navigating 8 Harley Flhtcu Parts Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 8 Harley Flhtcu Parts Manual Compatibility with Devices
  - 8 Harley Flhtcu Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 8 Harley Flhtcu Parts Manual
  - Highlighting and Note-Taking 8 Harley Flhtcu Parts Manual
  - Interactive Elements 8 Harley Flhtcu Parts Manual
8. Staying Engaged with 8 Harley Flhtcu Parts Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 8 Harley Flhtcu Parts Manual
9. Balancing eBooks and Physical Books 8 Harley Flhtcu Parts Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 8 Harley Flhtcu Parts Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 8 Harley Flhtcu Parts Manual
  - Setting Reading Goals 8 Harley Flhtcu Parts Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 8 Harley Flhtcu Parts Manual
  - Fact-Checking eBook Content of 8 Harley Flhtcu Parts Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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