

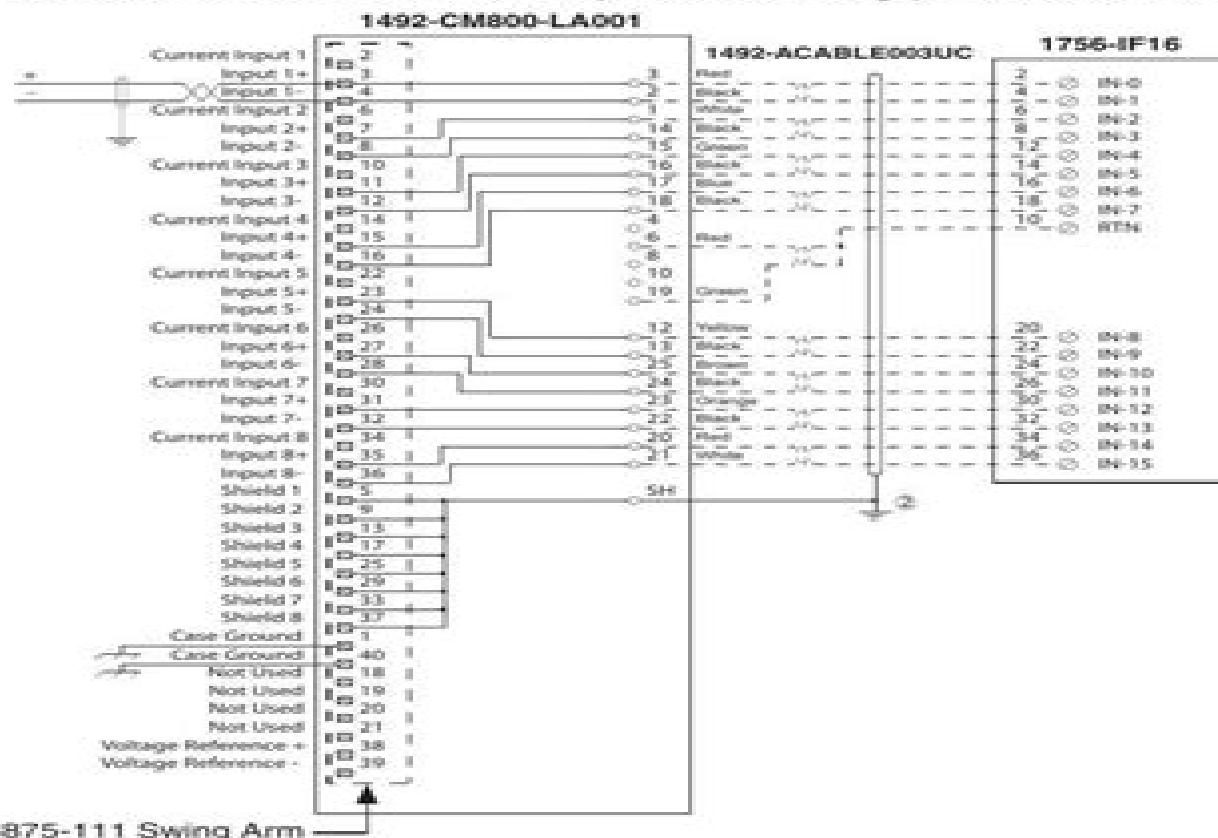
IV. Conversion Module Wiring Diagram (Continued)



WARNING

There are several key application considerations and system specifications (bottom of drawing) when using these components (conversion module, cable and output module). Read and understand these considerations before installation.

Conversion: B875-111 to 1756-IF16 (Differential Voltage) with 1492-CM800-LA001



Conversion Module Installation and Application Considerations

- ① The B875-111 indicated differential inputs. When it was configured for single ended inputs, it was referred to as a B877-111.
- ② **SHIELD GROUNDING:** For differential current analog inputs the B875-111 recommended grounding the field wiring shield at the B875-111 module. The 1492 conversion module accounts for this shield ground connection. The pre-wired cable used between the 1492-CM800-LA001 and the 1756-IF16 [1492-ACABLE003UD] provides a shield ground lug to ground the shield at the 1756 ControlLogix chassis, this must be connected.
- ③ The B875-111 recommended placing jumpers from UNUSED to USED analog input channels. These jumpers **MUST** be removed or they will result in improper operation.
- ④ The B875-111 analog input ranges were configured by DIP switches on the module. The appropriate range for the 1756-IF16 is configured by software.
- ⑤ This design assumes that all inputs on the B875-111 were connected to current transmitters. If there was a mix of current and voltage transmitters, then modification of the pre-wired cable [1492-ACABLE003UD] will need to occur at the 1756-IF16 terminal block. Refer to the 1756-IF16 Installation Manual for modification details.
- ⑥ **CASE GROUND:** If connected, remove this wire from the B875-111 terminal block, as it serves no purpose for the 1756-IF16.
- ⑦ Refer to your B875-111 and 1756-IF16 Installation and User Manuals for additional information concerning comparisons of module wiring, features, and configuration details.

[Reference Doc: 41170-766 (Version 03)]

Allen Bradley 1756 If16 Manual

RJ Alexander



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