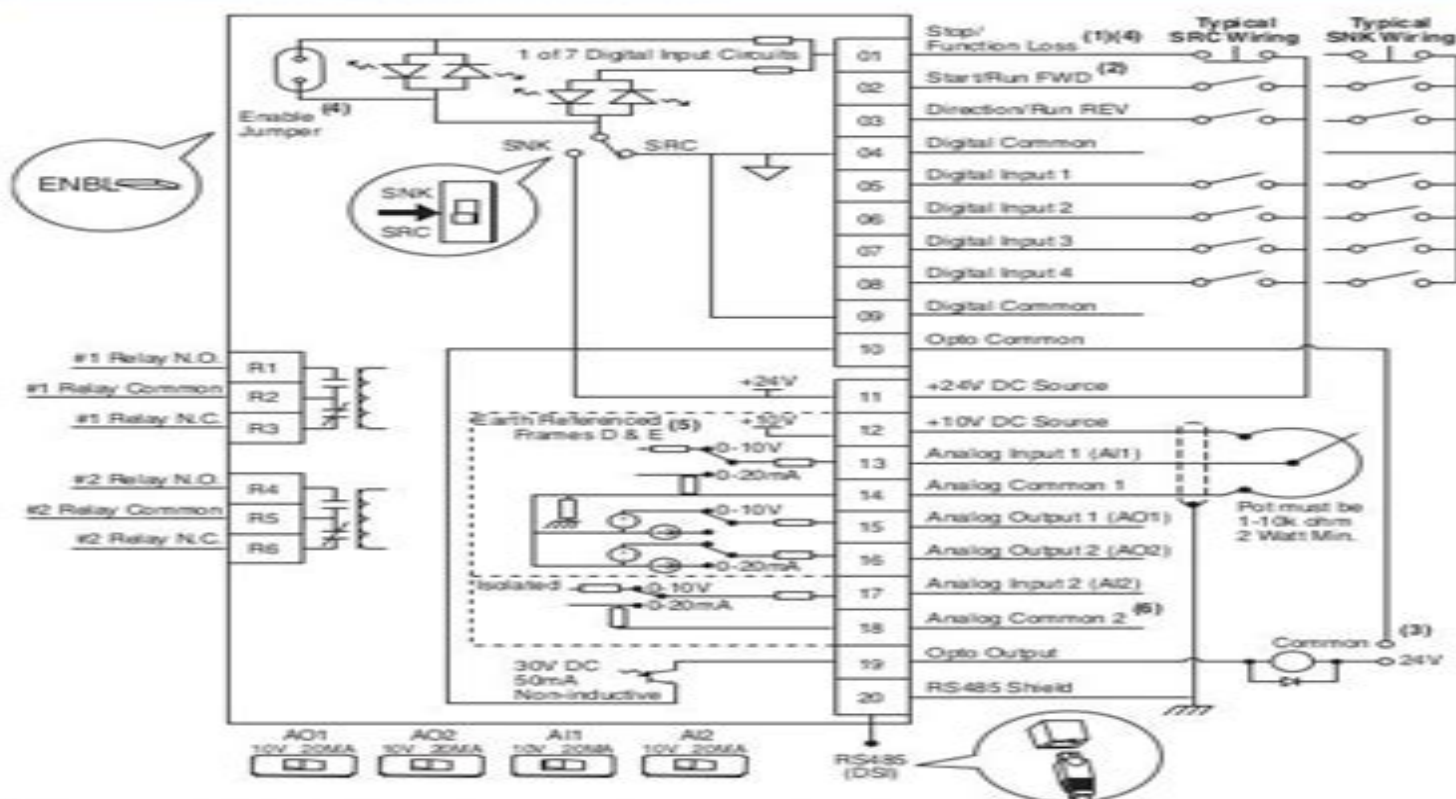


## Control Terminal Block



- (1) **Important:** I/O Terminal 01 is always a coast to stop input except when P036 [Start Source] is set to option 1 "3-Wire" or 6 "2-W Lvl/Enbl". In three wire control, I/O Terminal 01 is controlled by P037 [Stop Mode]. All other stop sources are controlled by P037 [Stop Mode].

**Important:** The drive is shipped with a jumper installed between I/O Terminal 01 as a stop or enable input.

- (2) Two wire control shown. For three wire control use a momentary input  on I/O Terminal 02 to command a start. If reverse is enabled by A166, use a maintained input  for I/O Terminal 03 to change direction.
- (3) When using an opto output with an inductive load such as a relay, install a recovery diode parallel to the relay as shown, to prevent damage to the output.
- (4) When the ENBL enable jumper is removed, I/O Terminal 01 will always act as a hardware enable, causing a coast to stop without software interpretation.
- (5) Most I/O terminals labeled "Common" are not referenced to the safety ground (PE) terminal and are designed to greatly reduce common mode interference. On Frame D and E drives, Analog Common 1 is referenced to ground.
- (6) Common for Analog Input 2 (AI2). Electronically isolated from digital I/O and opto output. Not to be used with Analog Input 1 (AI1), Analog Output 1 (AO1) or Analog Output 2 (AO2). With Analog Input 2, provides one fully isolated analog input channel.

| P036 [Start Source] | Stop     | I/O Terminal 01 Stop |
|---------------------|----------|----------------------|
| Revised             | Per P037 | Coast                |
| 3-Wire              | Per P037 | Per P037/E           |
| 2-Wire              | Per P037 | Coast                |
| RS485 Port          | Per P037 | Coast                |

# Allen Bradley Powerflex 700 Wiring Diagram

**Lingsheng Yao**



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