

Disassembly and Assembly

120, 1400 and 1600 Motor Grader Machine Systems

Model Number - 1600001-16000

Publication Date - 05/05/2007

Date Updated - 05/05/2007

01000700

Accumulator (Blade Cushion) - Remove and Install

SME's - 5077-000-00

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
JZ	65-0030	Cap Ax	1
	65-0500	Face Seal Plug	1

Start By:

- A. Release the hydraulic system pressure. Refer to Disassembly and Assembly, "Machine Preparation for Disassembly and Assembly" for the machine that is being serviced.

WARNING

Personal injury can result from the sudden release of high pressure oil.

Be sure the engine has been shut off for a minimum of five minutes to ensure that the accumulator pressure is zero.

The accumulator is filled with dry nitrogen. Do not loosen or remove the valve or the cap from the top of the accumulator.

Note: Cleanliness is an important factor. Before the disassembly procedure, the exterior of the component should be thoroughly cleaned. This will help to prevent dirt from entering the internal mechanism.

Note: Put identification marks on all lines, on all hoses, on all wires, and on all tubes for installation purposes. Plug all lines, hoses, and tubes. This helps to prevent fluid loss and this helps to keep contaminants from entering the system.

Note: SERVICE DATA: TOOLING (JZ) WILL NOT BE IDENTIFIED IN PHOTOGRAPHS IN THE REMOVAL OR THE INSTALLATION. THIS TOOLING IS SHOWN IN ORDER TO ASSIST THE EXPERIENCED SERVICE MAN.

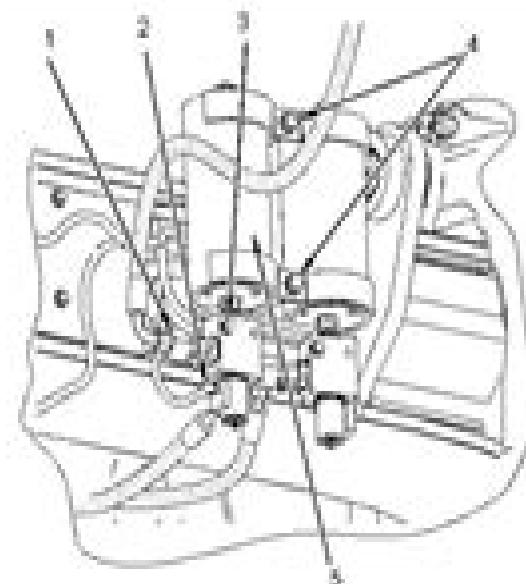


Illustration 1

grommet

1. Disconnect fitting assembly (1).
2. Disconnect hose assembly (2).
3. Remove ball (3).
4. Loosen hole (4). Do not remove hole (4).
5. Remove accumulator assembly (5).

20arctic Cat 3owners Manual

F Rizvi



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