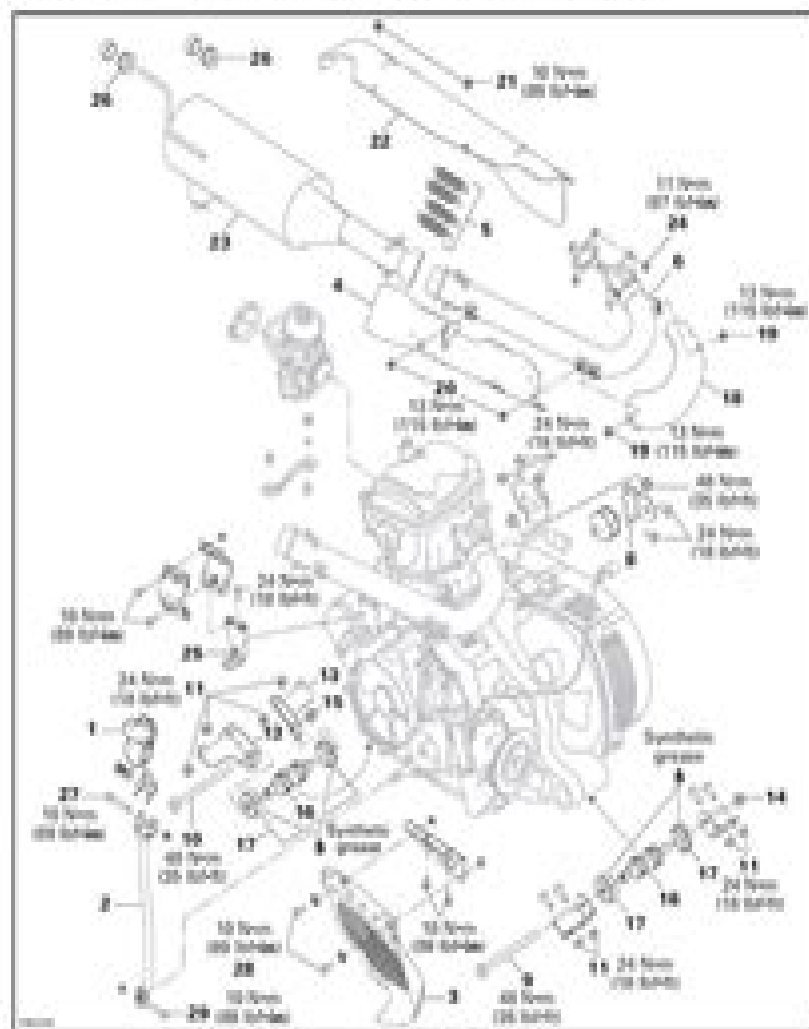


## REMOVAL AND INSTALLATION



## ENGINE REMOVAL

### Vehicle and Engine Preparation

Place vehicle at workstation that will have access to an engine-lifting hoist. Then start with initial preparation of vehicle by doing the following:

Remove seat.

Disconnect BLACK (-) cable from battery, then RED (+) cable.

### WARNING

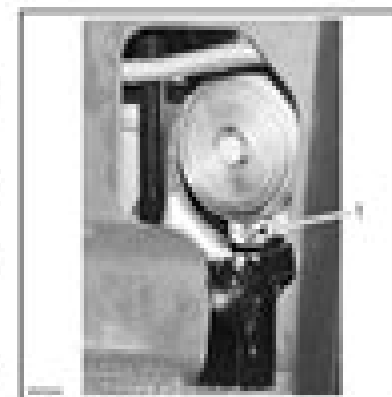
Always disconnect battery or starter cables exactly in the specified order, BLACK (-) cable first. It is recommended to disconnect electrical connections prior to disconnecting fuel lines.

Remove skid plate.

Drain engine oil and engine coolant.



1. Oil draining

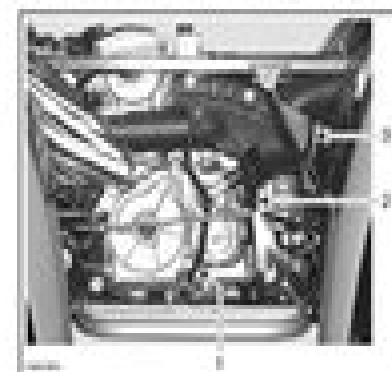


1. Using skid plate

Remove console. Refer to BODY.

On right side of vehicle, remove the following:

- transmission lever handle no. 1 (refer to Transmission Lever Handle)
- left engine side panel and footrest (refer to BODY)
- transmission lever no. 2
- spark tube
- plastic transmission lever locator no. 3



- 1. Transmission lever handle
- 2. Spark tube
- 3. Plastic transmission lever locator

# 20bombardier 650 Quest Xt Repair Manual

**K Payea**



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