

Cylinder Head

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Removal

1. See Top End Overhaul, Disassembly, page 3-35, steps 1-11 and 15-20.

Disassembly

1. Before proceeding with the disassembly procedure, determine if cylinder head reconditioning is necessary. Proceed as follows:

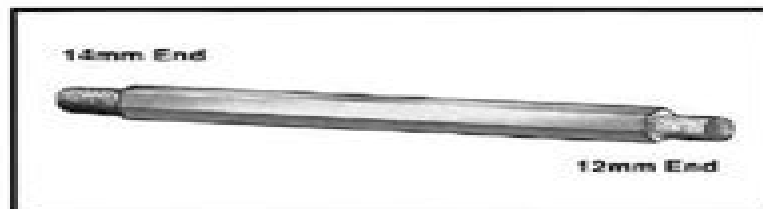


Figure 3-60. Cylinder Head Holding Fixture
(Part No. HD-39786)

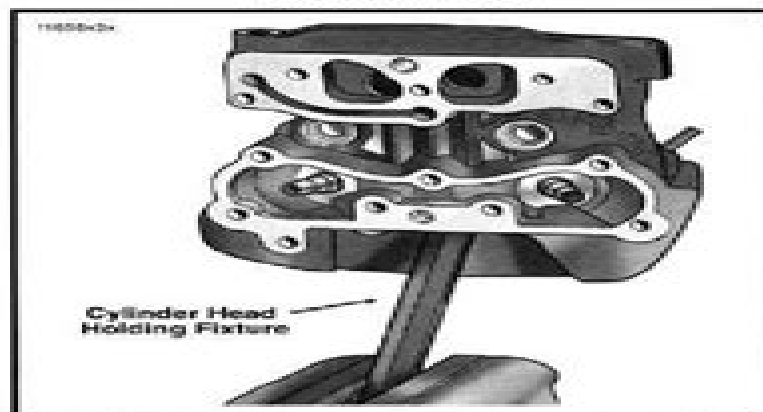


Figure 3-61. Install Cylinder Head Holding Fixture in Vise



Figure 3-62. Valve Spring Compressor
(Part No. HD-34735B)



Figure 3-63. Compress Valve Springs

- a. Raise valve ports of cylinder head to strong light source. If light is visible around edges of seats, then move to step 2 to recondition cylinder head.
 - b. Fill ports at top of cylinder head with solvent. Wait ten full seconds and then check for leakage into combustion chamber. If solvent leakage into combustion chamber is evident, then move to step 2 to recondition cylinder head.
2. Obtain the CYLINDER HEAD HOLDING FIXTURE (HD-39786) and proceed as follows:
 - a. Note that both ends of the fixture are threaded, one end at 14mm and the other at 12mm. Thread the 12mm end of the tool into the spark plug hole of the cylinder head.
 - b. Clamp tool in vise at a 45 degree angle (or one that offers a comfortable working position). See Figure 3-61.
 3. Obtain the VALVE SPRING COMPRESSOR (HD-34735B) and proceed as follows:
 - a. Place tool over cylinder head so that the blunt end is centered on the valve head and adapter at end of forcing screw is seated on the valve spring retainer. See Figure 3-63.
 - b. Rotate forcing screw to compress valve springs.

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WALNECK'S CLASSIC CYCLE TRADER, FEBRUARY 2000 Causey Enterprises, LLC, *Harley-Davidson Big Twins Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill **Harley-Davidson Service Manual** Harley-Davidson Motor Company, 1976* **Harley-Davidson Sportsters Owners Workshop Manual** Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Sportsters 1970 1999 Repair Manual Haynes Covers 883cc 997cc 11cc and 12cc engines Sftbd 8 1 2x 11 3 4 2 pgs 48 b w ill **Harley-Davidson XL Sportster 2014-2017** Clymer Publications, 2018-05-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Harley Davidson XL Sportster built from 2014 to 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Specific models covered include XL883L SuperLow 2014 2017 XL883N Iron 883 2014 2017 XL883R Roadster 2014 2015 XL1200C 1200 Custom 2014 2017 XL1200CA Custom Limited A 2014 2016 XL1200CB 1200 Custom Limited B 2014 2017 XL1200CP 1200 Custom factory custom 2014 2016 XL1200CX Roadster 2016 2017 XL1200T SuperLow 2014 2017 XL1200V Seventy Two 2014 2016 and XL1200X Forty Eight 2014 2017 **Clymer Harley-Davidson H-D Panheads 1948-1965** Penton Staff, 1992-06-01 Harley Davidson Panheads are very popular machines built with precision engineering to ensure a long life on the road With the help of the Clymer Harley Davidson H D Panheads 1948 1965 Repair Manual in your toolbox you will be able to maintain service and repair your vintage motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too *Harley-Davidson Twin Cam 88 and 96 Service and Repair Manual* Max Haynes, Alan Ahlstrand, 2009 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information **Harley-Davidson Twin Cam 88 Service and Repair Manual** Alan Ahlstrand, 2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair

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