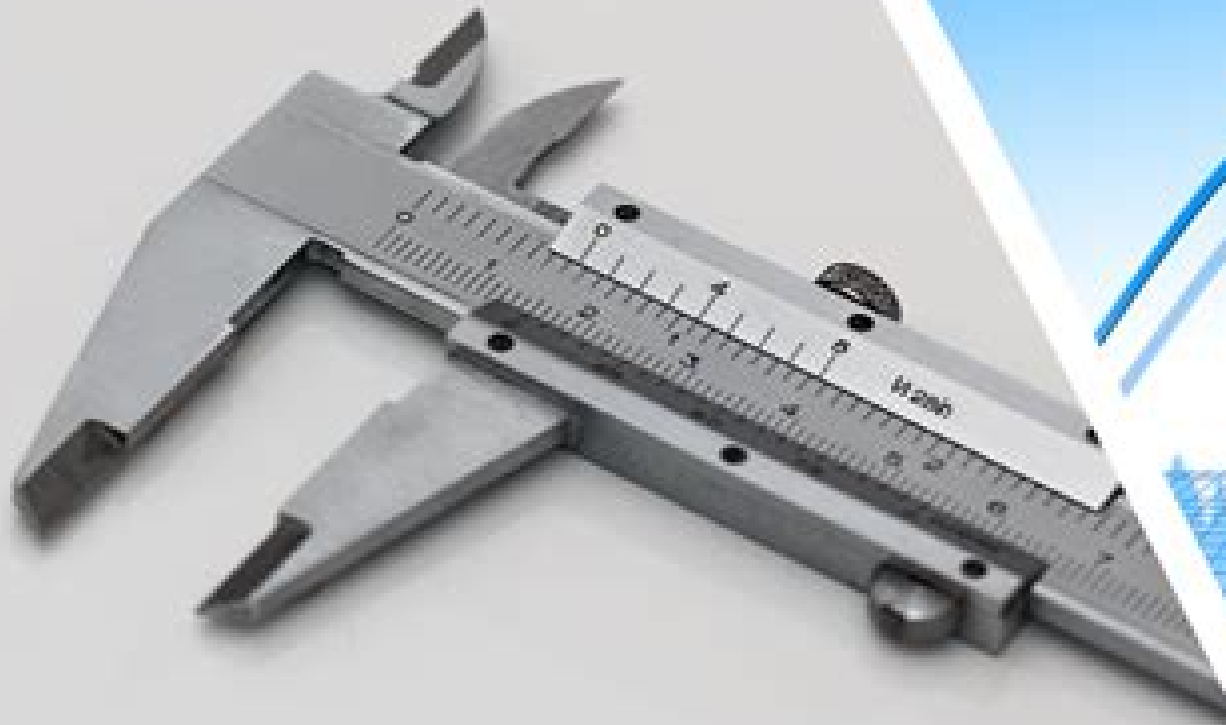


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to ensure that products and services meet customer expectations The quality inspector is required to understand and apply a variety of tools and techniques as codified in the American Society for Quality ASQ Certified Quality Inspector CQI Body of Knowledge BoK The tools and techniques identified in the ASQ CQI BoK include technical math metrology inspection and test techniques and quality assurance Quality inspectors frequently work with the quality function of organizations in the various measurement and inspection laboratories as well as on the shop floor supporting and interacting with quality engineers and production service delivery personnel This handbook supports individuals preparing to perform or those already performing this type of work It is intended to serve as a ready reference for quality inspectors and quality inspectors in training as well as a comprehensive reference for those individuals preparing to take the ASQ CQI examination Examples and problems used throughout the handbook are thoroughly explained are algebra based and are drawn from real world situations encountered in the quality profession To assist readers in using this book as a ready reference or as a study aid the book has been organized to conform explicitly to the ASQ CQI BoK Each chapter title all major topical divisions within the chapters and every main point has been titled and then numbered exactly as they appear in the CQI BoK

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Design and Analysis of Gauge R&R Studies Richard K. Burdick, Connie M. Borror, Douglas C. Montgomery, 2005-01-01 This book provides a protocol for conducting gauge repeatability and reproducibility R R experiments Such an experiment is required whenever a new test system is developed to monitor a manufacturing process The protocol presented here is used to determine if the testing system is capable of monitoring the manufacturing process with the desired level of accuracy and precision This protocol is not currently available in other books or technical reports In addition to providing a protocol for testing a measurement system the book presents an up to date summary of methods used to construct confidence intervals in normal based random and mixed analysis of variance ANOVA models Thus this comprehensive book will be useful to scientists in all fields of application who wish to construct interval estimates for ANOVA model parameters It includes approaches that can be applied to any ANOVA model and because it contains detailed examples of all computations practitioners will be able to easily apply the methods The book describes methods for constructing two types of confidence intervals modified large sample MLS and generalized confidence intervals Computer codes written in SAS and Excel are provided to perform the computations Appendices are included for readers who are unfamiliar with confidence intervals or lack a basic understanding of random and mixed ANOVA models

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