

Code No: 54041

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD

B.Tech II Year II Semester Examinations, April - 2018

AIRCRAFT PRODUCTION TECHNOLOGY

(Aeronautical Engineering)

Time: 3 hours

Max. Marks: 75

Answer any five questions
All questions carry equal marks

- 1.a) What are the parts that are mainly cast in an aircraft? Justify your answer with suitable examples?
b) Discuss the characteristics of welding flame, torch position and angle in gas welding. [7+8]
- 2.a) Differentiate between resistance welding and Laser welding.
b) Explain in detail about different types of welding processes with neat sketch. [7+8]
- 3.a) Describe the essential parts of turret lathe. What are the fields of applications of turret lathe?
b) Discuss the various types of multi spindle automation units. [8+7]
- 4.a) A sheet metal which has already been bent in a cold state offers great resistance to further bending. What is the reason? Justify.
b) Explain about various sheet metal operation with neat sketch. [5+10]
- 5.a) Discuss whether Electro-Chemical Machining is suitable for machining all types of materials.
b) Explain the working principles of Abrasive Jet machining with the help of neat diagrams. [7+8]
- 6.a) Explain in brief about the various methods of case hardening.
b) Explain in brief about the heat treatment process of steel and its alloys. [8+7]
- 7.a) Explain different mechanical clamping system used in fixtures.
b) Explain the working principles of magnetic particle and ultrasonic testing. Draw suitable diagrams. [7+8]
- 8.a) Explain in brief about the role and importance of quality control and assurance.
b) What are the advantages and disadvantages of dye- penetrant test? [9+6]

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