| Requirement | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
|---|---------|---------|---------|----------------|---------|
| Design Records | R | s | s | | R |
| For proprietary components/details | R | R | R | | R |
| For all other components/details | R | s | S | | R |
| Engineering Change Documents, if any | R | s | s | • | R |
| Customer Engineering Approval, if required | R | R | s | · • | R |
| 4. Design FMEA | R | R | s | 0.€ | R |
| 5. Process Flow Diagrams | R | R | s | (*) | R |
| 6. Process FMEA | R | R | s | (•) | R |
| 7. Control Plan | R | R | s | | R |
| Measurement Systems Analysis Studies | R | R | s | 30 * 5 | R |
| 9. Dimensional Results | R | s | s | • | R |
| 10. Material, Performance, Test Results | R | s | s | | R |
| 11. Initial Process Studies | R | R | s | 2.50 | R |
| 12. Qualified Laboratory Documentation | R | s | s | 53. * 3 | R |
| Appearance Approval Report (AAR), if applicable | s | s | s | | R |
| 14. Sample Product | R | s | s | • | R |
| 15. Master Sample | R | R | R | • | R |
| 16. Checking Aids | R | R | R | | R |
| 17. Records of Compliance with Customer Specific Requirements | R | R | s | • | R |
| 18. Part Submission Warrant (PSW) Bulk Material Checklist | S | S | s s | s s | s s |

S - Submit to the customer

R - Retain at manufacturing location and make available to the customer if requested

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RM Cervero

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sponsored by the Institute for Improvement in Quality and Productivity IIQP at the University of Waterloo Canada the Statistics in Industry Committee of the International Statistical Institute ISI and by the Indian Statistical Institute There has been an increased interest in Quality Improvement QI activities in many organizations during the last several years since the airing of the NBC television program If Japan can why can t we Implementation of QI meth ods requires statistical thinking and the utilization of statistical tools thus there has been a renewed interest in statistical methods applicable to industry and technology This revitalized enthusiasm has created worldwide discussions on Industrial Statistics Research and QI ideas at several international conferences in recent years. The purpose of this conference was to provide a forum for presenting and ex changing ideas in Statistical Methods and for enhancing the transference of such technologies to quality improvement efforts in various sectors It also provided an opportunity for interaction between industrial practitioners and academia It was intended that the exchange of experiences and ideas would foster new international collaborations in research and other technology transfers **Practical Auditing Techniques for ISO/TS-16949** Raymond Ness, 2003 A pragmatic approach to the field of auditing for automotive industry auditors This book is also helpful to educate internal auditors and anyone who is involved with automotive production worldwide The contents are to the international specification from Geneva Switzerland IOS The book is aimed for those personnel in the technical field It is a step by step format with anecdotal references to actual occurrences from real experience in the auditing field The QS-9000 Answer Book Radley M. Smith, 1998 **Engineering International**,2000 Advanced Product Quality Planning D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard

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by those involved with an evaluation A new chapter discusses the environmental impacts relating to QS 9000 and the role ISO 14000 plays in the QS 9000 arena the VDA 6 German requirement is also introduced You II find a full quality manual QM to demonstrate how a QM can be written in a paragraph format combining the elements with the subelements of the standard Two revised appendices offer an overview of the production part approval process PPAP and the advanced product quality planning process APQP **EDN** ,2008

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