

TORQUE SPECIFICATIONS

— 4R70W

Description	N·m	Lb-Ft	Lb-In
Extension Housing Bolts	25-30	19-22	—
Pan Retaining Bolts	12-15	9-11	—
Stator Support-to-Pump Body	20-26	15-19	—
Main Control Bolts	9-11	—	80-100
Crossmember-to-Transmission	87-110	65-81	—
Converter-to-Flywheel Nuts	27-46	20-33	—
Converter Housing Drain Plug	28-30	21-22	—
Converter Housing-to-Engine Bolts	55-68	41-50	—
Cooler Lines-to-Case	20-26	15-19	—
Front Pump-to-Case	20-26	15-19	—
TCC Solenoid-to-Main Control	9-11	—	80-97
Reinforcement Plates-to-Main Control	9-11	—	80-97
Cover Plate-to-Main Control	9-11	—	80-97
Main Control Guide Pin Bolts	18-24	—	160-212
Pressure Tap Plugs	8-16	—	71-141
Output Shaft Speed Sensor	7-10	5-7	—
Manual Lever-to-Case	26-37	20-27	—

(Continued)

Chevy Impala Transmission Pan Bolt Torque Specs

Ying Liu



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