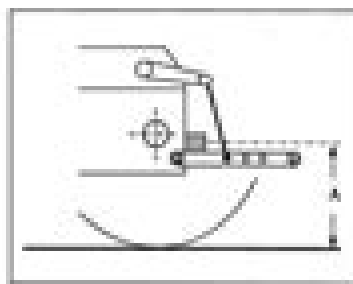


## E.1.5 - REAR POWER TAKE-OFF

- Output shafts:
  - 1.58 inches
  - 8 and 21 splines

- Height of the exit shaft above the ground with standard types:

| Row type  | Height of exit shaft above the ground (A) |
|-----------|-------------------------------------------|
| 18 x R 34 | 390 mm                                    |
| 18 x R 38 | 750 mm                                    |
| 18 x R 38 | 777 mm                                    |
| 20 x R 38 | 815 mm                                    |



- Direction of rotation:

- Clockwise seen from opposite the power take-off output.

- Standard power take-off speeds:

- 4 speeds are possible: 540 - 540 ECO<sup>2</sup>, 1000 and 1000 ECO<sup>2</sup>

- Power take-off speeds at rated engine speeds:

- 800 rpm for 2200 engine rpm (540)
- 775 rpm for 2000 engine rpm (540 ECO<sup>2</sup>)
- 1100 rpm for 2200 engine rpm (1000)
- 1025 rpm for 2000 engine rpm (1000 ECO<sup>2</sup>)

- Engine speeds at standard power take-off speeds:

- 1875 engine rpm for 540 PTO rpm
- 1850 engine rpm for 540 ECO PTO rpm<sup>2</sup>
- 2000 engine rpm for 1000 PTO rpm
- 1948 engine rpm for 1000 PTO-ECO rpm<sup>2</sup>

<sup>2</sup> / hour

- Speed in proportion to forward speed:

Number of power take-off rotations for 1 wheel rotation

- in 540 position:

- 6.47 turns<sup>2</sup> (ARES 540 - 550 - 610-620)
- 6.58 turns<sup>2</sup> (ARES 630 - 640)

- in 1000 position:

- 15.54 turns<sup>2</sup> (ARES 540 - 550 - 610-620)
- 15.69 turns<sup>2</sup> (ARES 630 - 640)

- Speed selection by lever:

- in the cab for speeds:
  - 540/1000
  - 540 ECO/1000 ECO<sup>2</sup>
  - proportional<sup>2</sup>

## E.2 - OPERATING INSTRUCTIONS

### LEVER (A)

- Gear selection:

This lever can be moved when the tractor is moving. To do this, release the accelerator pedal, disengage, select the required gear, engage the clutch progressively and then accelerate.



**IMPORTANT:** If you have to leave the driving position while the engine is running you must apply the handbrake and:

- Set the hand accelerator lever to stop.
- Put the gear lever and forward/reverse selector into neutral.
- When moving downhill, always keep a gear engaged, never dis-clutch. The gear engaged should correspond to the one which would be used to climb an equivalent slope.

- Selecting the road (road) and field (forward) ranges:

- The road and field ranges are controlled hydraulically and the ranges can only be changed with the engine running.

- To select the chosen range, move the gear lever (A) into neutral then push it sideways to the right.

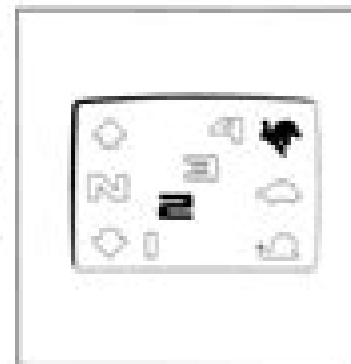
- The change in range is shown on the display (the rear or forward symbol lights up).

- The range can be changed while the tractor is moving.

- Changing from road range to field range takes place at a forward speed below 8 km/h (except for ARES 630-640, when it is 5 km/h).

- Changing from field range to road range takes place at a forward speed below 10 km/h.

**Note:** When the engine is started the range into selected is the same as when the engine was stopped.



# 09 696 Manual

**Rachel S Tattersall**



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## **Table of Contents 09 696 Manual**

1. Understanding the eBook 09 696 Manual
  - The Rise of Digital Reading 09 696 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 09 696 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 09 696 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 09 696 Manual
  - Personalized Recommendations
  - 09 696 Manual User Reviews and Ratings
  - 09 696 Manual and Bestseller Lists
5. Accessing 09 696 Manual Free and Paid eBooks
  - 09 696 Manual Public Domain eBooks
  - 09 696 Manual eBook Subscription Services
  - 09 696 Manual Budget-Friendly Options
6. Navigating 09 696 Manual eBook Formats

- ePub, PDF, MOBI, and More
- 09 696 Manual Compatibility with Devices
- 09 696 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 09 696 Manual
  - Highlighting and Note-Taking 09 696 Manual
  - Interactive Elements 09 696 Manual
- 8. Staying Engaged with 09 696 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 09 696 Manual
- 9. Balancing eBooks and Physical Books 09 696 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 09 696 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 09 696 Manual
  - Setting Reading Goals 09 696 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 09 696 Manual
  - Fact-Checking eBook Content of 09 696 Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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