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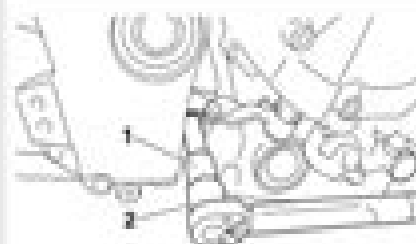
SERVICE MANUAL

YZFR1Y(C)



YAMAHA

An Official Yamaha Service Manual



7. Tighten:

- Engine mounting nut (rear lower side) "1"
- Engine mounting nut (rear upper side) "2"



Engine mounting nut (rear lower side)

51 Nm (5.1 m·kgf, 37 ft·lbf)

Engine mounting nut (rear upper side)

51 Nm (5.1 m·kgf, 37 ft·lbf)

TIP

First tighten the engine mounting nut (rear lower side), and then tighten the engine mounting nut (rear upper side).



Engine mounting bolt (front left side)

70 Nm (7.0 m·kgf, 50 ft·lbf)



8. Tighten:

- Engine mounting bolt (front right side) "1"



Engine mounting bolt (front right side)

70 Nm (7.0 m·kgf, 50 ft·lbf)



CAUTION

INSTALLING THE EXHAUST PIPE AND MUFFLER

1. Install:

- Right footrest assembly
Refer to "ADJUSTING THE RIDER FOOTRESTS" on page 4-16.

2. Install:

- Muffler gasket "1"  (to muffler)
- Muffler

TIP

- When installing the muffler gasket, set the surface "a" with the carbon to the back.
- When installing the catalyst pipe assembly and muffler clamp, tip of the tab "b" should not contact the edge of the muffler gasket.

8. Tighten:

- Engine mounting bolt (front left side) "1"

09 Yamaha R1 Service Manual

Ensheng Dong



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