



tion  
ing sensor into the sensor support.  
Timing screws 10 to 14 in. (2.5 to 3.5 mm) in diameter.

Apply a thin layer of Triple-Guard grease to the contact points of the sensor support. Position the sensor support in the flywheel cover.

Install the sensor support retainers. Install and tighten the screws.



When installing the retainer, the sensor support rotates. If the sensor support does not rotate freely, correct it.



Connect the timing sensor wiring to the engine.

**IMPORTANT:** Sources of external magnetic fields can disrupt the optical ignition sensor. Avoid running the engine in bright light. The timing wheel cover is removed. Do not aim the timing light directly at the sensor.

## STATOR Removal

Remove the flywheel as described in FLYWHEEL REMOVAL on p. 146.  
Remove the rectifier/regulator cover.



Remove the stator to rectifier/regulator connector.



Disconnect the starboard side stator to power pack Packard connector.



Pull the stator out of the cylinder block.



Remove the screws securing the stator. Pull the stator from the cylinder block.



# 20johnson 175 Repair Manual

**United States. War Department**



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