



10004

Disassembly and Assembly

STEP 4

Secure the lower end cap in the steering column in a soft jaw vice. Remove the flange (1) and (2). Remove the spring.

NOTE: For Assembly, install the flange (1) and (2) with new springs.

STEP 5

Insert the piston rod (10) using a suitable wrench on the flats (6). Remove the seals (3) and spring (4) from the piston rod (10).

NOTE: For Assembly, apply Lubricant 370 to the piston rod threads. Insert the piston rod (10) using a suitable wrench on the flats (6). Insert and tighten the pin (2) to a torque of 110 to 130 Nm (80 to 100 lb ft).

STEP 6

Remove the stop ring (5). Push the end cap (7) into the upper body to gain access to the bearing ring (8). Remove the bearing ring (8). Remove the end cap (7).

STEP 7

Remove and discard the spring (9). Push up ring (1) and seal seat (11) from the end cap (7).

NOTE: For Assembly, lubricate a new seal seat (11) and upper seal (12) with clean transmission oil. Insert the seal seat (11) and upper seal (12) into the end cap (7). Slide down the top of the seal seat (11) to towards the inner edge of the end cap (7) and the top of the upper seal (12) towards the outer edge of the end cap (7). Lubricate a new O-ring (3) and push up ring (9) with clean transmission oil. Insert the spring (9) and back up ring (8) as shown.

STEP 10

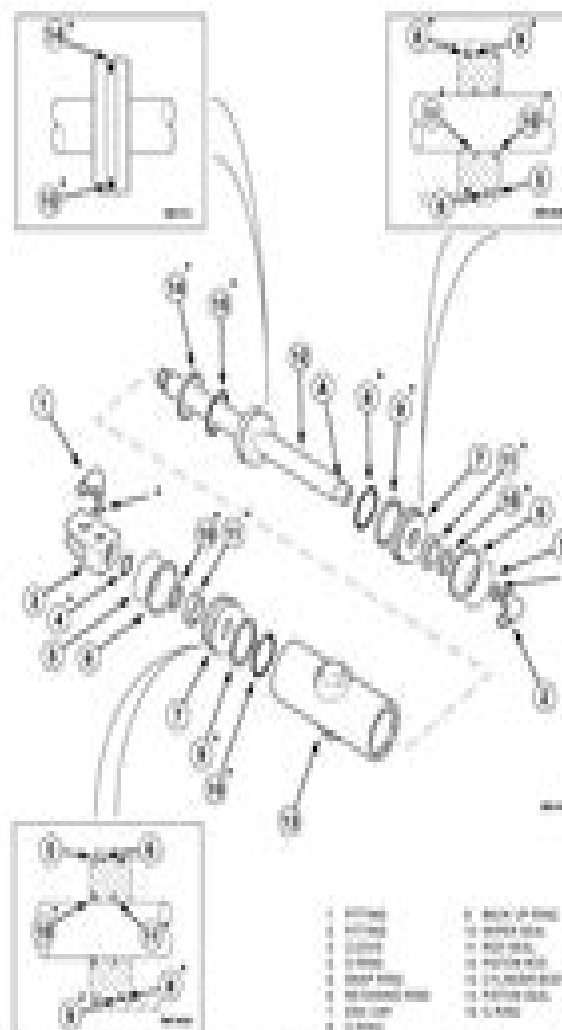
Repeat Steps 5 and 6 to remove the other end cap threads.

STEP 11

Remove the piston rod (10) from the upper body (13). Remove and discard the piston seal (14) and O-ring (15) from the piston rod (10).

NOTE: For Assembly, lubricate a new spring (16) with clean transmission oil and insert into the piston groove. Insert a new piston seal (14) in flat order for correct direction. Insert the piston seal (14) into the piston groove. Lubricate the piston with clean transmission oil using a soft brush, with your fingers. Insert the piston rod (10) into the upper body (13).

10005



NOTE: Items are numbered in order of Disassembly. Assembly is in the reverse order of Disassembly. Item marked (*) is not for optional.

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