

Install new joint gaskets and muffler gasket.

Loosely install the following:

- exhaust pipe (by setting the exhaust pipe flange as shown)
- four joint nuts
- muffler
- two mounting bolts and washers

Tighten the joint nuts first, then tighten the mounting bolts.

TORQUE:

Joint nut: 27 N·m (2.8 kgf·m, 20 lbf·ft)

Mounting bolt: 32 N·m (3.3 kgf·m, 24 lbf·ft)

Tighten the muffler band bolts.

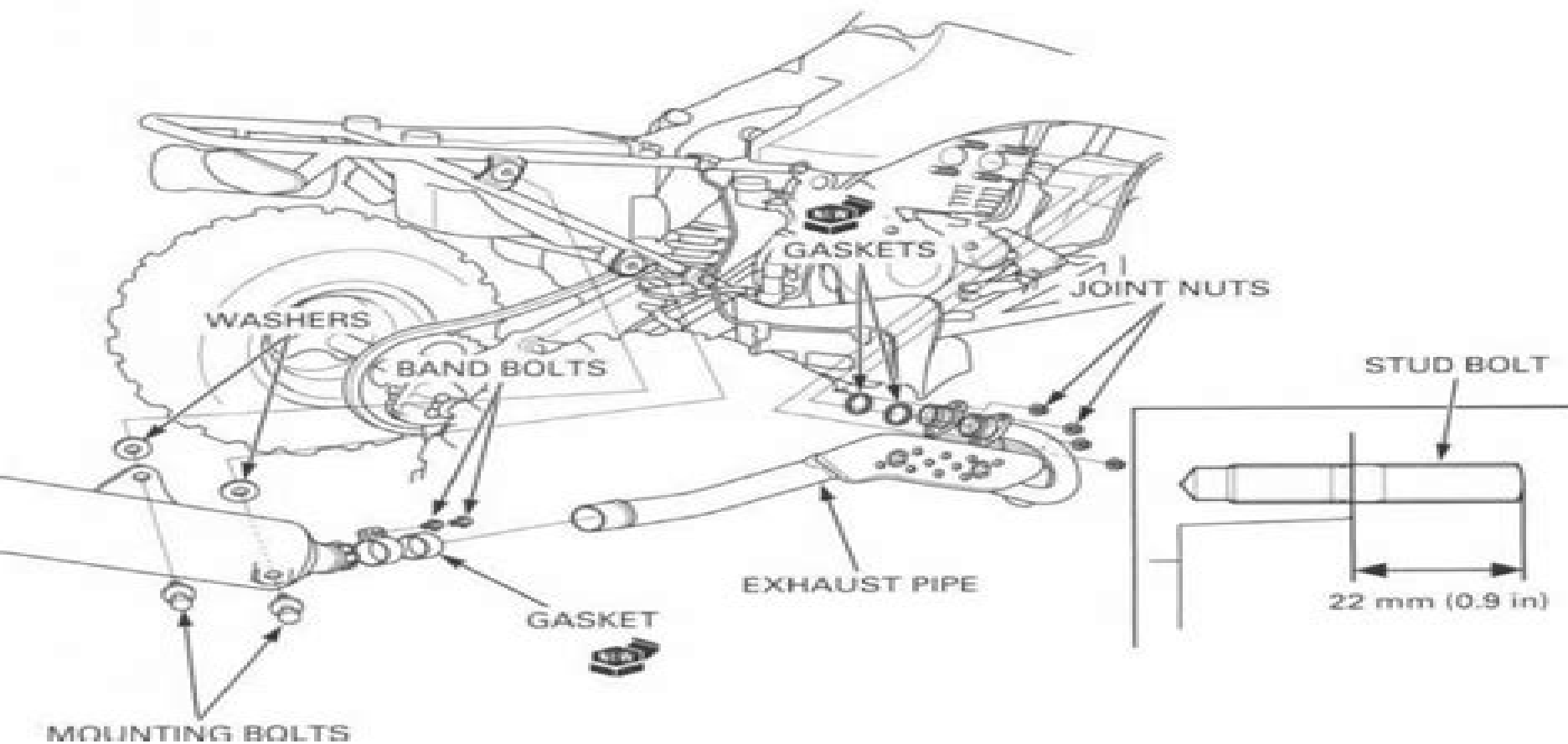
TORQUE: 23 N·m (2.3 kgf·m, 17 lbf·ft)

After installation, inspect the exhaust system for leaks.

View from front side:



EXHAUST PIPE FLANGES



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S Nieto



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Chilton Book Company Repair & Tune-up Guide ,1986 **Weekly Times Technical Annual** ,1988

Supercharging Performance Handbook Jeff Hartman, *Farm Machine Design Engineering* ,1969 Power Farming in Australia and New Zealand Technical Manual ,1987 **The Autocar** ,1987 Implement & Tractor Red Book ,1969

Autocar & Motor ,1994 Small Air-cooled Engine Service Manual, 1990-1994 ,1995 Previously published as one volume under same title *Boating* ,2007-12

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