

2009

# SERVICE MANUAL

YZFR1Y(C)





#### 7. Tighten

- . Engine mounting nut (rear lower side) "1"
- . Engine mounting nut (near upper side) "Z"



Engine mounting nut (rear lower side)

51 Nm (5.1 m kgf, 37 ft-lbf) Engine mounting nut (rear upper side)

51 Nm (S.1 m kgf, 37 ft lbf)

#### THE

First lighten the engine mounting nut (rear tower side), and then lighten the engine mounting nut (rear upper side).





An Official Yamaha Service Manual



8. Tighten:

Engine mounting bolt (front left side) "1"



Engine mounting bolt (front left side)

70 Nm (7.0 m-kgf, 50 ft-fbf)



9. Timbino

. Engine mounting bolt (front right sale) "I"



Engine mounting bolt (front right side)

70 Nm (7.0 m kgf, 50 h-0d)



#### THE SHOWING

# INSTALLING THE EXHAUST PIPE AND

- T. Josephia
  - Right bottest assembly Refer to "ADJUSTING THE RIDER FOOTRESTS" on page 4-16.
- 2. Intelle

  - \* Modified

#### 700

- When installing the multier gasket, set the surface 's' with the carbon to the back.
- When installing the catalyst pipe assembly and muffler clamp, to of the tab "b" should not contact the edge of the muffler qualent.

# **7 R1 Service Manual**

United States. Department of the Army

#### 7 R1 Service Manual:

Operator's, Organizational, Direct Support Model 8640B, Options 001 and 004). ,1991

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