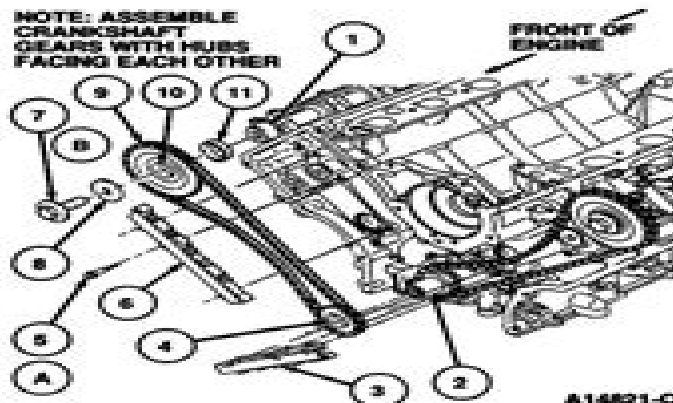


IN-VEHICLE SERVICE (Continued)

5. Install washer and camshaft sprocket retaining bolt. Do not tighten at this time.

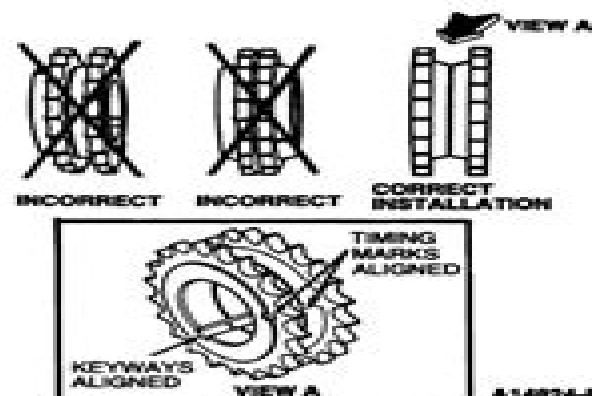
NOTE: ASSEMBLE CRANKSHAFT GEARS WITH HUBS FACING EACH OTHER



A14821-C

Item	Part Number	Description
1	6250	Camshaft
2	6303	Crankshaft
3	6K297	Timing Chain Guide (LH)
4	6306	Crankshaft Sprocket (2 Req'd)
5	N806070-S	Bolt (2 Req'd Each Side)
6	6K297	Timing Chain Guide (RH)
7	N806139-S2	Bolt (1 Req'd Each Side)
8	N806164-S	Washer (1 Req'd Each Side)
9	6268	Timing Chain (RH)
10	6256	Camshaft Sprocket (RH)
11	6265	Camshaft Sprocket Spacer (1 Req'd Each Side)
A	—	Tighten to 8-12 N·m (7.1-10.6 Lb·ft)
B	—	Tighten to 110-130 N·m (81-95 Lb·ft)

6. **NOTE:** crankshaft sprockets are identical. They may only be installed one way. Refer to the following illustration for proper crankshaft sprocket installation.
- NOTE:** Make sure tapered part of crankshaft sprocket faces away from cylinder block (6010). If removed, install LH crankshaft sprocket.



A14824-B

7. **NOTE:** If copper links of timing chain are not visible, split both timing chains in half and mark the two opposing links as shown. Install LH timing chain on camshaft sprocket. Make sure copper link of timing chain lines up with timing mark of camshaft sprocket.



NOTE: WITH EITHER CHAIN POSITIONED AS SHOWN, MARK EACH END AND USE MARKS AS TIMING MARKS

A14870-B

8. Install LH timing chain on crankshaft sprocket. Make sure copper link of timing chain lines up with timing mark of crankshaft sprocket.
9. **NOTE:** Make sure tapered part of crankshaft sprocket faces toward cylinder block. If removed, install RH crankshaft sprocket.
10. Install RH timing chain on camshaft sprocket. Make sure copper link of timing chain lines up with timing mark of camshaft sprocket.

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Charles O. Probst



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