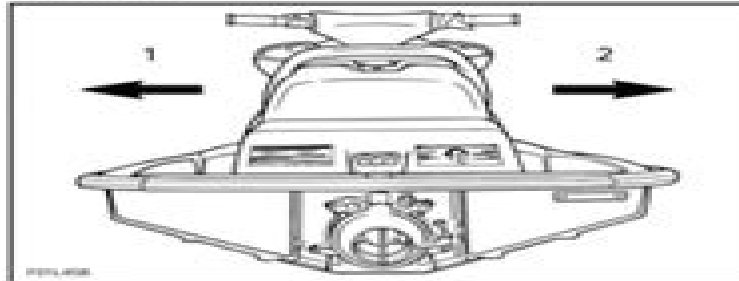


GENERAL INFORMATION

The use of RIGHT and LEFT indications in the text, always refers to driving position (when sitting on watercraft).



1. Left (port)
2. Right (starboard)

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When ordering parts always refer to the specific model Parts Catalogs.

PARTS CATALOGS	
MODELS	P/N
SP (5876) SPX (5877) SPI (5878)	219 300 180
GTS (5817) GTI (5865/5866)	219 300 210
XP (5858)	219 300 200
HX (5881)	219 300190

ILLUSTRATIONS AND PROCEDURES

The illustrations show the typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown, however, they represent parts which have the same or a similar function.

CAUTION : These watercraft are designed with parts dimensioned in both the metric and the imperial systems. When replacing fasteners, make sure to use only those recommended by Bombardier. Mismatched or incorrect fasteners could cause damage to the watercraft or possible personal injury.

As many of the procedures in this manual are interrelated, we suggest, that before undertaking any task, you read and thoroughly understand the entire section or sub-section in which the procedure is contained.

A number of procedures throughout the book require the use of special tools. Before undertaking any procedure, be sure that you have on hand all the tools required, or approved equivalents.

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Bibliography of Nautical Books Alan Obin, 2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000 Boating , 2004-06

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SELOC's Bombardier Sea-doo Personal Watercraft, Volume IIA, 1992-1997 : Tune-up and Repair Manual Clarence W. Coles, 1998

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Sea-Doo Water Vehicles, 1988-1994/W809, 1995

Clymer Sea-Doo Water Vehicles Shop Manual, 1988-1992, 1993

Johnson/Evinrude Outboards Seloc, 2002

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British Repair Manual ... 1950 Edition BRITISH REPAIR MANUAL., 1950

Volvo Penta (Seloc) Seloc, 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner's manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2

Saab 90, 99 & 900 Service and Repair Manual A. K. Legg, 2003

Saab 9000 (4-cylinder) A. K. Legg, Spencer Drayton, 2001 Hatchback Saloon inc Turbo special limited editions Petrol 2 0 litre 1985cc 2 3 litre 2290cc 4 cyl Does NOT cover V6

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