

STORAGE

Engine Draining

Check engine drain hose. Make sure there is no sand or other particles in it and that it is not obstructed so that water can leave the engine. Clean hose and fitting as necessary.

▼ **CAUTION** : Water in engine drain hose must be free to flow out, otherwise water could be trapped in engine. Should water freeze in engine, severe damage will occur. Check engine drain hose for obstructions.

All Models Except HX



TYPICAL

- 1. Engine drain hose
- 2. Exhaust outlet

HX Model



- 1. Engine drain hose

Fuel System

Sea-Doo Fuel Stabilizer (P / N 413 408 600) can be added in fuel tank to prevent fuel deterioration and carburetor gumming. Follow manufacturer's instructions for proper use.

○ **NOTE** : Fuel stabilizer should be added prior engine lubrication to ensure carburetor protection against varnish deposit.

◆ **WARNING** : Fuel is flammable and explosive under certain conditions. Always work in a well ventilated area. Do not smoke or allow open flames or sparks in the vicinity. Always wipe off any fuel spillage from the watercraft. Always turn the fuel valve to OFF position when storing the watercraft.

Cooling System Flushing and Engine Internal Lubrication

Cooling system has to be flushed with fresh water to prevent salt, sand or dirt accumulation which will clog water passages.

Engine must be lubricated to prevent corrosion on internal parts.

For proper procedure, refer to MAINTENANCE 02-03.

Propulsion System

Lubricant in impeller shaft reservoir should be drained. Reservoir should be cleaned and re-filled with 90 mL (3.0 U.S. oz) of SEA-DOO synthetic 75W90 GL5 polyolester oil (P / N 293 600 011). Refer to PROPULSION SYSTEM 09-01.

▼ **CAUTION** : Use only SEA-DOO jet pump oil or equivalent synthetic gear oil, otherwise component service life could be reduced. Do not mix oil brands or types.

All Models Except HX

Lubricate PTO flywheel at grease fitting with synthetic grease (P / N 293 550 010).

▼ **CAUTION** : Do not lubricate excessively. Immediately stop when a slight movement is noticed on rubber boot.

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Seloc



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GSI GSX GTI GTS HX SP SPI SPX and XP models **Personal Watercraft** Seloc,Joan Coles,Clarence W. Coles,1998-03
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Seloc's Personal Watercraft Joan Coles, Clarence W. Coles, 1991 **Powerboat Maintenance** Penton Staff, 2000-05-24
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