Maintenance Schedule

Refer to the compressor technical manual for step by step instructions on how to complete the maintenance on the new compressor. We offer complete maintenance kits for each compressor's scheduled maintenance interval.

| | 1-250 | INTERVAL (Operating Hours) | | | | | | | | | | | | | | |
|-------------|--|----------------------------|-----------------------|------------------------------------|------|-------|-------|------|-------|------|-------|-------|-------|--------|--------|-------------------------|
| | | 50 After Commissioning | States Major Overhauf | At Least Souty 8 < 1,000 / Year | 1000 | 3,000 | 1,000 | 9007 | \$600 | 6003 | 7,000 | 60078 | 1,000 | 10,000 | 11,000 | 12,000 - Major Overhaul |
| MAINTENANCE | Check Scrowed Connections | 0 | 0 | | | | | | | | | | | | | |
| | Oil Change (Refer to Oil Manual) | 0 | - | 0 | | - 0 | | -0 | | п. | - 0 | - 13 | 0 | | - | - |
| | Air Filter Certridge Replacement (Not Required on Gas. Compressors) | | | 0 | | D | | 0 | п | п | 0 | 0 | | | 0 | п |
| | Check Valves | | | | | 0 | 5 3 | - 0 | - | | | | 1 1 | | | |
| | Check Poton Rings | | | | | | | | | - D | | | | | | D. |
| | Replace Piston Pirs and Piston Pin Bearings | | | | | | | | | D | | | | | | 0 |
| | Replacing valves | 1. | | | | | | | | | | | | | | |
| | Check Fistons and Cylinders | 100 | | | | | | | | | | | | | | |
| | Check Orive Bearings | | | 15 | | | | | | | | | | | | .0 |
| | Check Coupling | | | | | | | | | .0 | | | | | | 0 |
| | Grease E Motor Bearings (Confirm with E Motor Manufacturer) | | | | | | | | | | | | | | | D |
| | Clean Condensate Separator (M Equipped) | | | .0 | | 0 | | 0 | - 10 | | | | | | -0 | п. |

^{**}All Sauer Compressors USA units require a 50 hour break-In oil change to be completed**

Air Compressor Maintenance Guide

A Gutmann



Enjoying the Tune of Phrase: An Emotional Symphony within Air Compressor Maintenance Guide

In a global eaten by monitors and the ceaseless chatter of instantaneous communication, the melodic elegance and mental symphony produced by the prepared term often diminish into the background, eclipsed by the constant noise and disturbances that permeate our lives. But, located within the pages of **Air Compressor Maintenance Guide** a wonderful fictional prize full of natural feelings, lies an immersive symphony waiting to be embraced. Crafted by a masterful musician of language, this charming masterpiece conducts readers on an emotional journey, well unraveling the hidden melodies and profound influence resonating within each cautiously constructed phrase. Within the depths of the poignant evaluation, we can explore the book is central harmonies, analyze its enthralling publishing type, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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