1973 AMC Technical Service Manual

SIX CYLINDER ENGINE

232-258 Cubic Inch Displacement

	Page
ENGINE ASSEMBLY	
Description — Identification	1
Diagnosis Guide	1
Mounting	3
Removal — Installation	3
LUBRICATION SYSTEM	
Lubrication Circuit	4
Oil Filter — Oil Pump	4
Oil Pressure Relief Valve	4
POSITIVE CRANKCASE VENTILATION	5
Air Inlet Filter — PCV Valve	5
CYLINDER HEAD COVER AND GASKET	
Removal — Installation	6
ROCKER ARM ASSEMBLY	
Removal — Cleaning — Inspection	6
Installation	6
VALVE SPRING — VALVE STEM OIL SEAL	6
Removal and Testing	7
Installation	7
INTAKE AND EXHAUST MANIFOLDS	7
Removal — Cleaning — Installation	7
CYLINDER HEAD AND GASKET	
Removal	8
Cleaning — Inspection — Installation	8
CYLINDER HEAD RECONDITIONING	8
Disassembly — Cleaning — Inspection	8
Valves	9
Assembly	9
HYDRAULIC VALVE TAPPETS	9
Noise Diagnosis	10
Removal — Disassembly — Cleaning — Inspection	10
Assembly — Testing — Installation	11
VIBRATION DAMPER	11

	Page
TIMING CHAIN COVER	11
Removal — Installation	11
Oil Seal Replacement	12
TIMING CHAIN	12
CAMSHAFT AND BEARINGS	13
Camshaft Identification	13
Measuring Cam Lobe Lift	13
Removal — Inspection — Installation	13
OIL PAN	
Removal — Installation	14
OIL PUMP	14
REAR MAIN BEARING OIL SEAL	15
Removal and Installation	15
CONNECTING ROD BEARINGS	16
Removal and Inspection	16
Measuring Bearing Clearance With Plastigage	16
Measuring Connecting Rod Bushing With a Micrometer	16
Installation	16
CONNECTING ROD AND PISTON ASSEMBLIES	
Removal	16
Cylinder Bore Conditioning	17
Pistons	17
Piston Rings	17
Connecting Rods and Piston Pins	18
Installation	18
CRANKSHAFT MAIN BEARINGS	19
Removal and Inspection	19
Measuring Bearing Clearance With Plastigage	19
Installation	19
CRANKSHAFT	20
SHORT ENGINE ASSEMBLY	20
FLYWHEEL AND STARTER RING GEAR ASSEMBLY	20
SPECIFICATIONS	20

1A

ENGINE ASSEMBLY

Description

The 232 and 258 CID six cylinder engines incorporate an overhead valve system in which the intake and exhaust rocker arms pivot on a bridged pivot assembly.

The cylinders are numbered from front to rear with a firing order of 1-5-3-6-2-4. The crankshaft rotates in a counterclockwise direction, viewed from the rear of the engine.

Seven two-piece main bearings are used to support the crankshaft and the camshaft is supported by four one-piece babbitt lined bearings.

Identification

The Engine Code is located on a machined surface of the block between number two and three cylinders.

The letter contained in the code identifies the engine by cubic inch displacement, carburetor type and compression ratio (Fig. 1).

The letters used are coded as follows:

Code	CID	Carb.	Comp. Ratio
A	232	1V	8.6:1
E	232	1V	8.6:1

To identify engines built for sale in Georgia and Tennessee, an additional identification, by a non-operating number, is located on the right side of the engine below the engine code.

Example: Kenosha built
"E-1197273" or
"W-1197273"
Brampton (Canada) built
"C5S164473"

In the machining of cylinder blocks and crankshafts, it is sometimes necessary to machine the cylinder bores to .010" oversize, and the crankshaft main bearing journals or crank pins to .010" undersize.

These engines are marked with a single or two letter code (Fig. 2).

The code is located on a boss directly above the oil filter.

The letters used are coded as follows:

Single letter — "S" — Cylinder bores — .010" Oversize
Single letter — "M" — Main bearings — .010" Undersize
Single letter — "P" — Connecting rod bearings — .010" Undersize
Double letters — "PM" — Main and connecting rod bearings — .010" Undersize
Single letter — "C" — Camshaft block bores — .010" Oversize

Diagnosis Guide
Conditions and Probable Causes

Cannot Crank Engine

Electrical System

Trace circuits for faulty electrical units.

Coolant Lock in Cylinder

Remove spark plugs to check for coolant in cylinders. Crank with plugs removed. Cylinder heads must be removed to check gaskets, block, and head for a source of coolant leak. If permanent anti-freeze entered engine, complete disassembly

Amc Technical Service Manual

Jin-Ying Zhang

Amc Technical Service Manual:

Reviewing **Amc Technical Service Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Amc Technical Service Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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Table of Contents Amc Technical Service Manual

1. Understanding the eBook Amc Technical Service Manual
    - The Rise of Digital Reading Amc Technical Service Manual
    - Advantages of eBooks Over Traditional Books
2. Identifying Amc Technical Service Manual
    - Exploring Different Genres
    - Considering Fiction vs. Non-Fiction
    - Determining Your Reading Goals
3. Choosing the Right eBook Platform
    - Popular eBook Platforms
    - Features to Look for in an Amc Technical Service Manual
    - User-Friendly Interface
4. Exploring eBook Recommendations from Amc Technical Service Manual
    - Personalized Recommendations
    - Amc Technical Service Manual User Reviews and Ratings
    - Amc Technical Service Manual and Bestseller Lists

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    - Highlighting and Note-Taking Amc Technical Service Manual
    - Interactive Elements Amc Technical Service Manual
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    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Amc Technical Service Manual
9. Balancing eBooks and Physical Books Amc Technical Service Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Amc Technical Service Manual
10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
11. Cultivating a Reading Routine Amc Technical Service Manual
    - Setting Reading Goals Amc Technical Service Manual
    - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Amc Technical Service Manual
    - Fact-Checking eBook Content of Amc Technical Service Manual
    - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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