

Difference Between ECM and PCM

- + In many companies, the change management process is split into to distinct processes
 - Engineering Change Management (ECM)
 - Production Change Management (PCM)
- + The ECM process is usually all of the activities from initiation of change up until the release of engineering data to various groups
 - Requesting the change
 - Doing an analysis of the change
 - Approving it
 - Making updates to drawings, BOMs, specifications, etc.
 - Completing a final review
 - Releasing data from the engineering group
- + Data is often “thrown over the wall” to ancillary groups (manufacturing, purchasing, etc.) to implement the change
- + Downside – not efficient due to other groups were not involved in the change during the engineering process (surprise!)

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