

Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

8 Chevrolet Upler Repair Manual

A Gutmann



8 Chevrolet Upler Repair Manual:

Chevrolet Parts Interchange Manual, 1959-1970 Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges Chilton's Auto Repair Manual 1981-1988 Chilton Automotive Books,1988 The auto repair manual that do it yourselfers have relied on to save money now covers 1981 88 domestic cars This updated edition covers Detroit s newest models including the new Chrysler TC Chevrolet Corsica and Pontiac LeMans The most asked for book of its kind More than 3 000 illustrations Chevy Small-Block V-8 Interchange Manual, 2nd Edition David Lewis,2009 The small block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers But with its popularity come certain problems and this book is your step by step go to manual **Chilton's Truck and Van Repair Manual** Chilton Automotive Books,1980 *Motor Auto Repair Manual* Louis C. Forier,Motor (New York, N.Y.),1974 **Chevy Big-Block Engine Parts Interchange** John Baechtel,2014-04-10 The venerable Chevy big block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike Throughout their impressive production run the Chevy big block engines underwent many generations of updates and improvements Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big block engine build In Chevy Big Block Engine Parts Interchange hundreds of factory part numbers RPOs and detailed color photos covering all generations of the Chevy big block engine are included Every component is detailed from crankshafts and rods to cylinder heads and intakes You ll learn what works what doesn t and how to swap components among different engine displacements and generations This handy and informative reference manual lets you create entirely unique Chevy big block engines with strokes bores and power outputs never seen in factory configurations Also included is real world expert guidance on aftermarket performance parts and even turnkey crate motors It s a comprehensive guide for your period correct restoration or performance build John Baechtel brings his accumulated knowledge and experience of more than 34 years of high performance engine and vehicle testing to this book He details Chevy big block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts You will constantly reference the Chevy Big Block Parts Interchange on excursions to scrap yards and swap meets and certainly while building your own Chevy big block engine **Motor Auto Repair Manual** Motor (New York, N.Y.),1975 *Automotive Repair Industry: December 3, 4, and 5, 1968* United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly,1969 *Motor's Auto Repair Manual* Louis C. Forier,1977 **Automotive Repair Industry** United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly,1969 *Motor's Auto Repair Manual* ,1955 **Safety Related Recall Campaigns for Motor Vehicles and**

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