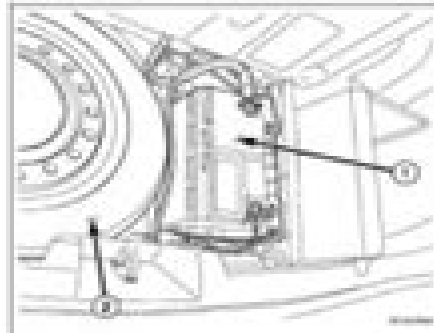


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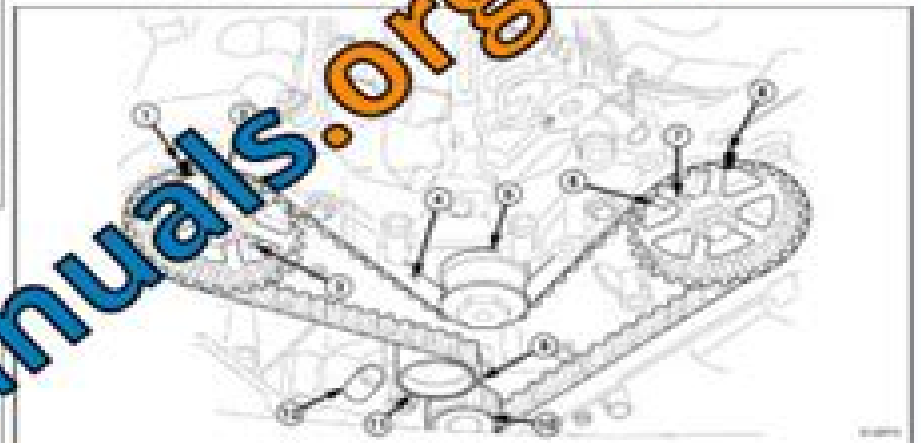
6. Connect negative battery (7) cable.



3. Install rocker arm and shaft (refer to 3 - ENGINE/CYLINDER HEAD/ROCKERS PDF) CAUTION: AUSTY - INSTALLATION

INSTALLATION

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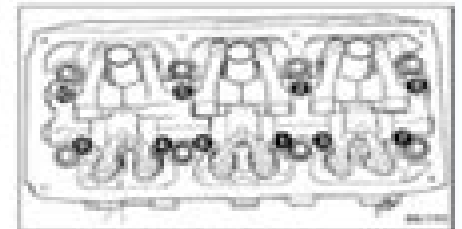
Note: Rocker arm and shaft assembly can be installed either prior to or after (preferred) cylinder head installation.

1. Rotate camshaft gears to the position shown (1,3,5) is. With the camshaft gears in these positions the valves are in a neutral position (no load to the valves). This will allow the rocker arm shaft assembly to be tightened into position with little or no valve spring load on it.

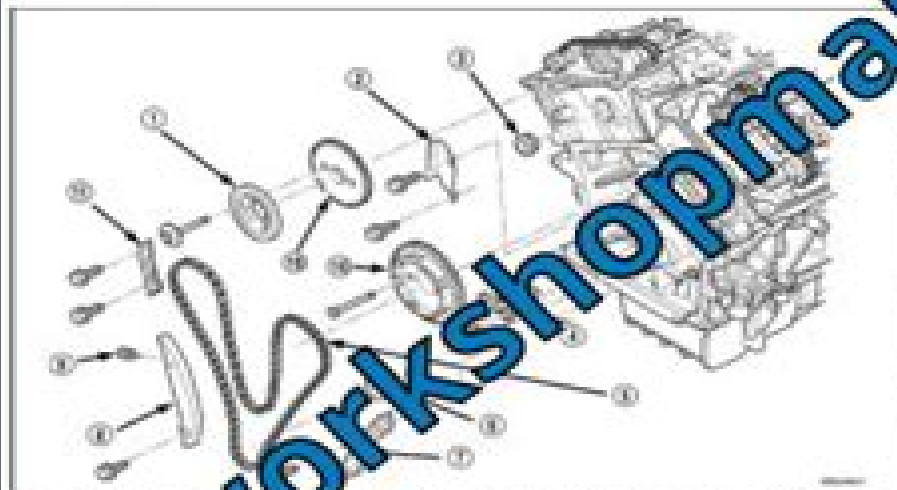
2. Install the rocker arm and shaft assembly making sure that the identification marks face toward the front of engine for left head and toward the rear of the engine for right head.

3. Tighten rocker arm/shaft assembly bolts in sequence to 35 ft-lb (475 in. ft-lb.)

4. Install cylinder head cover(s) to 11 - TIMING CYLINDER HEAD/CYLINDER HEAD COVERS - INSTALLATION



VALVE TIMING DESCRIPTION



The timing drive system is designed to provide good performance and reliability to support a HEMI free-wheeling engine. This system consists of a primary (1) drive chain and a secondary chain drive.

The primary drive chain is a double-flange, inverted tooth type chain. The primary chain drives both of the intake camshaft drive sprockets mounted on the crankshaft. In addition, the water pump is driven by the "back side" of the primary chain, reconstituting the double-flange type chain.

8 Dodge Charger Rt Owners Manual

Daniel F McAuley



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Table of Contents 8 Dodge Charger Rt Owners Manual

1. Understanding the eBook 8 Dodge Charger Rt Owners Manual
 - The Rise of Digital Reading 8 Dodge Charger Rt Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 8 Dodge Charger Rt Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 8 Dodge Charger Rt Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 8 Dodge Charger Rt Owners Manual
 - Personalized Recommendations
 - 8 Dodge Charger Rt Owners Manual User Reviews and Ratings
 - 8 Dodge Charger Rt Owners Manual and Bestseller Lists

5. Accessing 8 Dodge Charger Rt Owners Manual Free and Paid eBooks
 - 8 Dodge Charger Rt Owners Manual Public Domain eBooks
 - 8 Dodge Charger Rt Owners Manual eBook Subscription Services
 - 8 Dodge Charger Rt Owners Manual Budget-Friendly Options
6. Navigating 8 Dodge Charger Rt Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 8 Dodge Charger Rt Owners Manual Compatibility with Devices
 - 8 Dodge Charger Rt Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 8 Dodge Charger Rt Owners Manual
 - Highlighting and Note-Taking 8 Dodge Charger Rt Owners Manual
 - Interactive Elements 8 Dodge Charger Rt Owners Manual
8. Staying Engaged with 8 Dodge Charger Rt Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 8 Dodge Charger Rt Owners Manual
9. Balancing eBooks and Physical Books 8 Dodge Charger Rt Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 8 Dodge Charger Rt Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 8 Dodge Charger Rt Owners Manual
 - Setting Reading Goals 8 Dodge Charger Rt Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 8 Dodge Charger Rt Owners Manual
 - Fact-Checking eBook Content of 8 Dodge Charger Rt Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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