

## TORQUE ANGLE METERS

Because the friction characteristics of each fastener or threaded hole will vary, clamp loads which are based strictly on torque will vary as well. In most applications, this variance is not significant enough to cause worry. But, in certain applications, the manufacturer's engineers may determine that more precise clamp loads are necessary. Such is the case with many aluminum cylinder heads. In these cases, a torque-angle method of installation would be specified. When installing fasteners, which are torque-angle fasteners, a predetermined torque value and standard torque-wrench are usually used first to remove any compliance from the joint. The fastener is then tightened the specified additional portion of a turn (measured) in degrees. A torque-angle gauge (mechanical indicator) is used for these applications.

## Standard and Metric Measurements

### • See Figure 22

Throughout this manual, specifications are given to help you determine the condition of various components on your vehicle, or to assist you in their installation. Some of the most common measurements include length (in. or centimeters), torque (ft. lbs., inch lbs., or Nm) and pressure (psi., in. Hg, kPa, or mm Hg). In most cases, we strive to provide the proper measurement as determined by the manufacturer's engineers.

Though, in some cases, that value may not be conveniently measured with what is available in your toolbox. Luckily, many of the measuring devices which are available today, will have two scales for the Standard or Metric measurements may easily be taken. If any of the various measuring tools which are available to you do not contain the same scale as listed in the specifications, use the accompanying conversion factors to determine the proper value.

The conversion factor chart is used by taking the given specification and multiplying it by the necessary conversion factor. For instance, looking at the first row, if you have a measurement in inches such as "Three-ply should be 2 in." but your ruler reads only in centimeters, multiply 2 in. by the conversion factor of 25.4 to get the metric equivalent of 50.8mm. Likewise, if the specification was given only in a Metric measurement, for example in Newton Meters (Nm), then look at the center column and if the measurement is 100 Nm, multiply it by the conversion factor of 0.7376 to get 73.76 ft. lbs.

## SERIAL NUMBER IDENTIFICATION

### Vehicles

#### • See Figures 23 and 24

The vehicle identification number (VIN) plate is located on the driver's side of the instrument panel, and is visible through the windshield.

The models covered in this book are full-size GM trucks, including the Tahoe, Blazer, Jimmy, Suburban and Silverado. Starting in 1994 the Blazer was renamed the Blazer/Trail and Jimmy the Jimmy/Trail.

The 8th digit on the vehicle identification number is the vehicle use and options code.

- C and H are 2-wheel drive conventional code
- L and K are 4-wheel drive conventional code

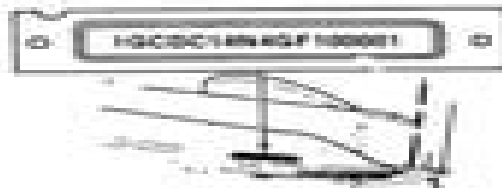


Fig. 24 The Vehicle Identification Number (VIN) is visible through the windshield

## CONVERSION FACTORS

| LENGTH CONVERSIONS   |             |              |               |
|----------------------|-------------|--------------|---------------|
| 1 inch               | = 2.54 cm   | 1 centimeter | = 0.3937 in.  |
| 1 foot               | = 30.48 cm  | 1 meter      | = 3.281 ft.   |
| 1 mile               | = 1.609 km  | 1 kilometer  | = 0.6214 mi.  |
| WEIGHT CONVERSIONS   |             |              |               |
| 1 ounce              | = 28.35 g   | 1 gram       | = 0.03527 oz. |
| 1 pound              | = 453.6 g   | 1 kilogram   | = 2.205 lb.   |
| 1 ton                | = 907.2 kg  | 1 metric ton | = 2,205 lb.   |
| 1 short ton          | = 907.2 kg  | 1 long ton   | = 1,016 kg    |
| 1 metric ton         | = 2,205 lb. | 1 short ton  | = 907.2 kg    |
| 1 long ton           | = 1,016 kg  | 1 short ton  | = 907.2 kg    |
| PRESSURE CONVERSIONS |             |              |               |
| 1 psi                | = 6.895 kPa | 1 kPa        | = 0.145 psi   |
| 1 atm                | = 101.3 kPa | 1 mm Hg      | = 0.133 kPa   |
| 1 mm Hg              | = 0.133 kPa | 1 in. Hg     | = 3.386 kPa   |
| 1 in. Hg             | = 3.386 kPa | 1 cm Hg      | = 1.333 kPa   |
| 1 cm Hg              | = 1.333 kPa | 1 m Hg       | = 13.33 kPa   |
| 1 m Hg               | = 13.33 kPa | 1 ft Hg      | = 3.386 kPa   |
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# 7 Toyota Matrix Service Repair Manual

**Rose Army**



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