
Review Question 2025 Exams: Welding Principles and Applications 7th Chapter 2 | Questions and Answers

Which welding technique is best suited for joining dissimilar metals?

✓ **Brazing.**

What is the main benefit of using pulse welding in GMAW?

✓ **It provides better control over heat input, reducing distortion.**

What is the term for the distance from the base metal to the tip of the welding electrode?

✓ **Arc length.**

Which welding defect is characterized by the presence of gas pockets in the weld?

✓ **Porosity.**

What is the purpose of post-weld heat treatment?

✓ **To relieve residual stresses and improve mechanical properties.**

What does the term "duty cycle" mean in relation to welding equipment?

✓ **The percentage of time a welding machine can operate continuously without overheating.**

What is the primary purpose of the flux in arc welding?

Answer Key To Welding Principles

**United States. Bureau of Naval
Personnel**



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