

Requirement	Level 1	Level 2	Level 3	Level 4	Level 5
1. Design Records	R	S	S	*	R
- For proprietary components/details	R	R	R	*	R
- For all other components/details	R	S	S	*	R
2. Engineering Change Documents, if any	R	S	S	*	R
3. Customer Engineering Approval, if required	R	R	S	*	R
4. Design FMEA	R	R	S	*	R
5. Process Flow Diagrams	R	R	S	*	R
6. Process FMEA	R	R	S	*	R
7. Control Plan	R	R	S	*	R
8. Measurement Systems Analysis Studies	R	R	S	*	R
9. Dimensional Results	R	S	S	*	R
10. Material, Performance, Test Results	R	S	S	*	R
11. Initial Process Studies	R	R	S	*	R
12. Qualified Laboratory Documentation	R	S	S	*	R
13. Appearance Approval Report (AAR), if applicable	S	S	S	*	R
14. Sample Product	R	S	S	*	R
15. Master Sample	R	R	R	*	R
16. Checking Aids	R	R	R	*	R
17. Records of Compliance with Customer Specific Requirements	R	R	S	*	R
18. Part Submission Warrant (PSW)	S	S	S	S	S
Bulk Material Checklist	S	S	S	S	S

S - Submit to the customer

R - Retain at manufacturing location and make available to the customer if requested

* - Retain at manufacturing location and submit to the customer if requested

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Raymond Ness

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Improvement in Quality and Productivity IIQP at the University of Waterloo Canada the Statistics in Industry Committee of the International Statistical Institute ISI and by the Indian Statistical Institute There has been an increased interest in Quality Improvement QI activities in many organizations during the last several years since the airing of the NBC television program If Japan can why can't we Implementation of QI methods requires statistical thinking and the utilization of statistical tools thus there has been a renewed interest in statistical methods applicable to industry and technology This revitalized enthusiasm has created worldwide discussions on Industrial Statistics Research and QI ideas at several international conferences in recent years The purpose of this conference was to provide a forum for presenting and exchanging ideas in Statistical Methods and for enhancing the transference of such technologies to quality improvement efforts in various sectors It also provided an opportunity for interaction between industrial practitioners and academia It was intended that the exchange of experiences and ideas would foster new international collaborations in research and other technology transfers

Practical Auditing Techniques for ISO/TS-16949 Raymond Ness, 2003 A pragmatic approach to the field of auditing for automotive industry auditors This book is also helpful to educate internal auditors and anyone who is involved with automotive production worldwide The contents are to the international specification from Geneva Switzerland IOS The book is aimed for those personnel in the technical field It is a step by step format with anecdotal references to actual occurrences from real experience in the auditing field **The QS-9000 Answer Book** Radley M. Smith, 1998 Automotive Engineering International, 2000 **Advanced Product Quality Planning** D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard

Integrating QS-9000 with Your Automotive Quality System D. H. Stamatis, 1999 This detailed reference was the first of its kind to discuss the requirements for QS 9000 certification Written for automotive suppliers and manufacturers responsible for developing a quality strategy for achieving high quality standards this book serves as an overview and critical interpretation of the ISO 9000 quality standards and the QS 9000 requirements In this revised and expanded edition to his best selling book Integrating QS 9000 with Your Automotive Quality System D H Stamatis explains the changes to the QS 9000 requirements the author also introduces some issues regarding the applicability of audits and auditors to the industry perspective Two new chapters dealing with auditors and auditing have been added to address concerns most often expressed

by those involved with an evaluation A new chapter discusses the environmental impacts relating to QS 9000 and the role ISO 14000 plays in the QS 9000 arena the VDA 6 German requirement is also introduced You ll find a full quality manual QM to demonstrate how a QM can be written in a paragraph format combining the elements with the subelements of the standard Two revised appendices offer an overview of the production part approval process PPAP and the advanced product quality planning process APQP **EDN** ,2008

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dia pitch dia major dia tap drill min max min max min max 1 4 16 acme 0

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1120 000 1118 600 1097 685 1096 625 1074 000 1072 360 7h 1076 000 1078 000 1098 000 1099 400 1122 000 p 1 5 2 3 4 5
6 7 8 9 10 12 14 44 ac 0 150 0 250 0 500 1 000 r1 0 075 0 125 0 25 0 5 r2 0 15

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web this acme thread general purpose design calculator will determine the three classes of general purpose 2g 3g and 4g for
the external and internal threads in application it is suggested that external and internal threads of the same class be used
together for general purpose assemblies class 2g being the preferred choice