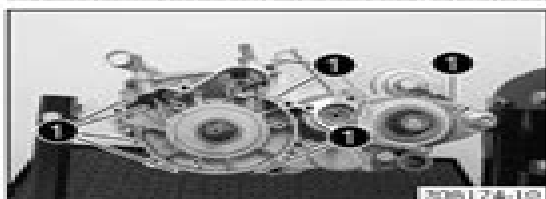




- Remove reed valve housing **2**.
- Take off the gasket.

18.3.23 Removing the left engine case section



- Remove screws **1**.
- Tilt the left section of the engine case upward and remove the screw connections of the engine fixing arms.
- Loosen the left section of the engine case by striking it lightly with a plastic hammer and remove it.



Info

Do not pry it apart with screwdrivers since the sealing areas are easily damaged.



- Remove engine case gasket **2**.

18.3.24 Removing the shift rails



- Remove shift rails **1** with the springs.

18.3.25 Removing the shift drum



- Tilt shift forks **1** to the side.



Info

Do not misplace the shift rollers.

- Remove shift drum **2**.

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