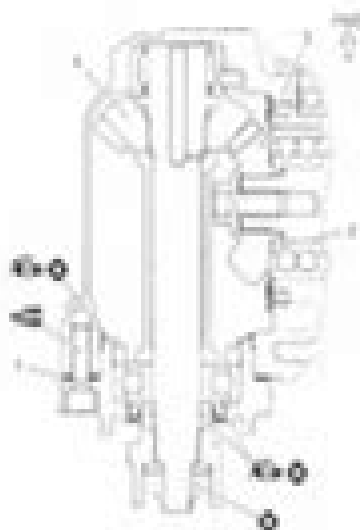


Secondary Gear Construction

Illustration



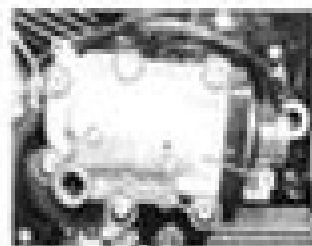
1. Drive sprocket	7. Secondary gear case gasket	9. Secondary gear case cover gasket
2. Drive chain	8. Secondary gear case cover seal	
3. Drive shaft		
4. Secondary gear case		

Secondary Drive Gear Assembly Removal and Installation

Illustration

Removal

- 1) Move the swingarm assembly backward. Refer to "Swingarm Assembly Removal and Installation" in Section 2C (Page 12-2).
- 2) Remove the cover screws. Refer to "Speed Sensor Removal and Installation" in Section 1C (Page 1C-1).
- 3) Remove the clutch release assembly. Refer to "Clutch Release Assembly / Push Rod Removal and Installation" in Section 1C (Page 1C-2).
- 4) Remove the secondary gear case (1).



- 5) Remove the drive pin (3) and secondary drive gear assembly (2).



18-1 Drive Chain / Drive Sprocket / Drive Shaft

Installation

Install the secondary drive gear assembly in the reverse order of removal. Pay attention to the following points:

- When installing the secondary drive gear assembly, align the pin "A" and hole "B" of the bearing.

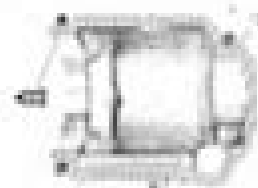


- Apply grease to the each bearing surface "C" and "D".

NOTE

- Make surfaces free from moisture, oil, dust and other foreign materials.
- Spread on surfaces thinly to form an even layer, and assemble the secondary gear case few minutes.
- Take extreme care to apply any grease to the oil hole, oil groove and bearing.

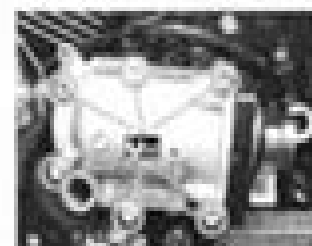
Grease: 9000-2110 (SUGAR BOND 121)



- Install the secondary gear case and temporarily tighten the bolts to the specified torque.

Tightening torque

Secondary gear case bolt (Pinch): 10 N·m (1.0 kgf·m, 11.2 ft·lb)



- Apply a small quantity of the threadlock to the bearing housing hole, and tighten them to the specified torque.

Thread lock cement: 9000-2200 (THREAD LOCK CEMENT 1000)

Tightening torque

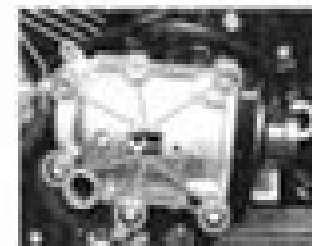
Secondary drive gear bearing housing bolt (2): 65 N·m (6.5 kgf·m, 47.3 ft·lb)



- Tighten the secondary gear bolts to the specified torque.

Tightening torque

Secondary gear case bolt (Pinch): 20 N·m (2.0 kgf·m, 14.3 ft·lb)



2015 C90 Manual

Snorri Gudmundsson



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Manual of Accounting IFRS 2015 Supplement PwC, 2015-12-23 Written by PricewaterhouseCoopers PwC this 2015 supplement should be read in conjunction with the Manual of Accounting IFRS 2015 PACK ISBN ISBN 978 1 78043 811 5 which is the definitive guide to International Financial Reporting Standards IFRS for those reporting outside of the UK NOTE In North America this guide will be of relevance to Canada which has adopted IFRS accounting standards but not to the US which uses US Generally Accepted Accounting Principles GAAP The supplement provides complementary guidance on how to prepare financial statements in accordance with the IFRS and amendments to the IFRS issued by the International Accounting Standards Board IASB as of September 30 2015 Key updates included in the supplement are IFRS 9 classification and measurement IFRS 9 impairment IFRS 9 hedge accounting IFRS 15 revenue an appendix to the illustrative accounts for IFRS 9 financial instruments an appendix to the illustrative accounts for IFRS 15 revenue from contracts with customers a summary of minor changes to the existing chapters in the manual Subject Accounting Finance Tax Law **Manual of Accounting - New UK GAAP**, 2013-01-01 Manual of Accounting New UK GAAP addresses the requirements of FRS 102 which is the new UK GAAP and will be adopted by all companies not wanting to move to IFRS and who are too large to implement the Financial Reporting Standard for Smaller Entities which in 2015 can be applied by companies with a turnover of 6 500 000 per year and a balance sheet of 3 260 000 per year *Manual of Accounting New UK GAAP* Iain Selfridge, PricewaterhouseCoopers LLP, PwC, Helen McCann, Helen Beeby, 2015-06-17 Manual of Accounting New UK GAAP forms part of the PwC Manual of Accounting series and addresses what is generally expected to be the last significant change in structure in UK Financial Reporting In the first quarter of 2013 the Financial Reporting Council after years of debate in the accountancy profession issued Financial Reporting Standards 100 102 which will largely replace the existing set of UK Financial Reporting Standards 29 Standards in force plus one for smaller companies Companies are free to adopt these standards now but the likelihood is that most will wait until the mandatory adoption date of 1st January 2015 Manual of Accounting New UK GAAP addresses the requirements of FRS 102 which is the new UK GAAP and will be adopted by all companies not wanting to move to IFRS and who are too large to implement the Financial Reporting Standard for Smaller Entities which in 2015 can be applied by companies with a turnover of 6 500 000 per year and a balance sheet of 3 260 000 per year While the requirements of FRS 102 are in some ways less onerous than the existing UK set of standards there will still be a large onus on companies and their advisors to plan properly as they make the transition to adopting the new standard There are a number of factors accountants need to consider in adopting the new standard such as the way in which a number of areas will be accounted for e.g. subsequent expenditure on fixed assets leases and employee benefits Also the terminology of the new standard will be unfamiliar to many and there will be some changes to the format of the financial statements Readers will benefit from the usual well structured and practical nature of the commentary Worked examples are

prevalent and as new editions are published examples from real life companies will be added The book focusses on each area of the financial statement in turn and explains how they are treated by FRS 102 as opposed to the existing UK GAAP There are chapters covering various specialist sectors such as agriculture financial institutions oil and gas insurance and public benefit entities The final chapter gives some guidance on the processes that need to be considered as businesses make the transition from the existing set of standards to FRS 102 Focus On: 100 Most Popular Station Wagons Wikipedia contributors, **General Aviation Aircraft Design** Snorri Gudmundsson,2021-10-31 General Aviation Aircraft Design Second Edition continues to be the engineer s best source for answers to realistic aircraft design questions The book has been expanded to provide design guidance for additional classes of aircraft including seaplanes biplanes UAS high speed business jets and electric airplanes In addition to conventional powerplants design guidance for battery systems electric motors and complete electric powertrains is offered The second edition contains new chapters Thrust Modeling for Gas Turbines Longitudinal Stability and Control Lateral and Directional Stability and Control These new chapters offer multiple practical methods to simplify the estimation of stability derivatives and introduce hinge moments and basic control system design Furthermore all chapters have been reorganized and feature updated material with additional analysis methods This edition also provides an introduction to design optimization using a wing optimization as an example for the beginner Written by an engineer with more than 25 years of design experience professional engineers aircraft designers aerodynamicists structural analysts performance analysts researchers and aerospace engineering students will value the book as the classic go to for aircraft design The printed book is now in color with 1011 figures and illustrations Presents the most common methods for conceptual aircraft design Clear presentation splits text into shaded regions separating engineering topics from mathematical derivations and examples Design topics range from the new 14 CFR Part 23 to analysis of ducted fans All chapters feature updated material with additional analysis methods Many chapters have been reorganized for further help Introduction to design optimization is provided using a wing optimization as an example for the beginner Three new chapters are offered two of which focus on stability and control These offer multiple practical methods to simplify the estimation of stability derivatives The chapters introduce hinge moments and basic control system design Real world examples using aircraft such as the Cirrus SR 22 and Learjet 45 Tender Labour Jennifer E. Shaw,2025-04-01 To meet demand in Canada more and more women are migrating from the Philippines to become domestic workers What happens to family left behind Tender Labour investigates the experiences of young people as they navigate precarity in all its forms when their mothers work elsewhere Jennifer Shaw conducts nuanced research with youth who have been separated from and later reunited with their mothers in Canada incorporating their own voices through poems song lyrics and photographs She focuses on how their tender labour the work they perform within their families emerges not only from necessity but also from the stresses and dreams that tug at the threads of kinship The role of young people in familial migrations reveals the hard consequences of

capitalist extraction of transnational labour Nonetheless despite childhoods shaped by economic inequality and racialized disparity Shaw discovers that these Filipina o young people keep their hope of a good life

Wetlands for Water

Pollution Control Miklas Scholz,2023-11-08 Wetlands for Water Pollution Control is the third edition of the reputable reference guide by Miklas Scholz formerly known as Wetland Systems to Control Urban Runoff The book covers broad water and environmental engineering aspects relevant for the drainage and treatment of storm water and wastewater providing a descriptive overview of complex black box treatment systems and general design issues involved The fundamental science and engineering principles will be explained to address the student and professional market Standard and novel design recommendations for predominantly constructed wetlands and related sustainable drainage systems will also be provided to account for the interests of the professional engineers and environmental scientists Latest research findings in wastewater treatment and runoff control will be discussed to attract academics and senior consultants who should recommend the proposed textbook to final year and postgraduate students and graduate engineers respectively Includes twelve new chapters with a broad overview of water and environmental engineering aspects relevant for the drainage and treatment of stormwater and wastewater Contains case study topics covering wetlands including natural wetlands and constructed treatment wetlands sustainable water management including sustainable drainage systems and specific applications such as wetlands treating hydrocarbon greywater and piggery dye wastewater Captures the latest findings in wastewater treatment with chapters focusing on practical applications and field studies

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