

Figure 3-28. Piston Pin Circlip Removal (Part No. HD-42317)

MOTE

It is not necessary to remove both piston pin circlips during piston removal. Leave the second circlip in the pin bore.

- See Figure 3-29. Remove the piston pin. If piston pin is difficult to remove, use PISTON PIN REMOVER (Part No. HD-42320-A).
 - Remove acorn nut and spacer from rod end of tool.
 - Slide rod end through piston pin. Install spacer and acorn nut (1) on end of rod.
 - Position rubber-coated tips (2) of tool on flat each side of pin bore.
 - Turn handle (3) in a clockwise direction until piston pin is pulled free of bore.

- Remove the piston. Be sure to hold the connecting rod shank upright to prevent it from striking the crankcase. Place a 3.0 in. (76.2 mm) long piece of foam-type water pipe insulation around each connecting rod. Use material with an O.D. of 2.25 in. (57.1 mm) and an I.D. of 1.0 in. (25.4 mm) to prevent damage.
- Turn the piston over. Mark the pin boss with the letters F(ront) or R(ear) to identify location.
- Service as needed. For inspection and repair information, see 3.24 PISTON.
- Complete engine work.
 - If performing a top end overhaul only, see 3.16 TOP.
 END OVERHAUL: ASSEMBLY.
 - If performing a complete engine overhaul, see 3.17 BOTTOM END OVERHAUL: DISASSEMBLY.



Figure 3-29. Piston Pin Remover (Part No. HD-42320-A)

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Camilla Rothe

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Table of Contents 15 Harley Davidson Fxdc Service Manual

- 1. Understanding the eBook 15 Harley Davidson Fxdc Service Manual
 - The Rise of Digital Reading 15 Harley Davidson Fxdc Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying 15 Harley Davidson Fxdc Service Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Harley Davidson Fxdc Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from 15 Harley Davidson Fxdc Service Manual
 - Personalized Recommendations
 - 15 Harley Davidson Fxdc Service Manual User Reviews and Ratings
 - 15 Harley Davidson Fxdc Service Manual and Bestseller Lists

- 5. Accessing 15 Harley Davidson Fxdc Service Manual Free and Paid eBooks
 - 15 Harley Davidson Fxdc Service Manual Public Domain eBooks
 - 15 Harley Davidson Fxdc Service Manual eBook Subscription Services
 - 15 Harley Davidson Fxdc Service Manual Budget-Friendly Options
- 6. Navigating 15 Harley Davidson Fxdc Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - 15 Harley Davidson Fxdc Service Manual Compatibility with Devices
 - 15 Harley Davidson Fxdc Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Harley Davidson Fxdc Service Manual
 - Highlighting and Note-Taking 15 Harley Davidson Fxdc Service Manual
 - Interactive Elements 15 Harley Davidson Fxdc Service Manual
- 8. Staying Engaged with 15 Harley Davidson Fxdc Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - $\circ\,$ Following Authors and Publishers 15 Harley Davidson Fxdc Service Manual
- 9. Balancing eBooks and Physical Books 15 Harley Davidson Fxdc Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Harley Davidson Fxdc Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 15 Harley Davidson Fxdc Service Manual
 - Setting Reading Goals 15 Harley Davidson Fxdc Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 15 Harley Davidson Fxdc Service Manual
 - Fact-Checking eBook Content of 15 Harley Davidson Fxdc Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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