

Cylinder Head

Cylinder Compression Measurement

- Tilt up the cargo bed.
- Thoroughly warm up the engine so that the engine oil between the piston and the cylinder wall will help seal compression as it does during normal running.

- Stop the engine, remove the glow plugs, and attach a compression gauge (A) firmly into the one glow plug hole.

Special Tool - Compression Gauge Adapter (B): 87MM-1431

- Wrap a tape around the glow plug lead (black/white) and to insulate.
- Disconnect the fuel cut solenoid lead connector (C).
- Using the starter motor, turn the engine over until the compression gauge stops rising; this is the highest compression reading obtainable.

Cylinder Compression

Standard: 2 100 kPa (24.0 kgf/cm², 483 psi)
at 300 crds (rpm)

Service Limit: 2 000 kPa (20.0 kgf/cm², 434 psi)
at 300 crds (rpm)

- Repeat the measurement for the other cylinders.

(The following table should be consulted if the obtainable compression reading is not within the specific range.)

Problem	Diagnosis	Remedy (Action)
Cylinder compression is higher than standard.	Carbon accumulation on piston and cylinder head, and in combustion chamber possibly due to damaged valve stem oil seal and/or damaged piston oil rings.	Remove the carbon deposits and replace damaged parts.
	Incorrect cylinder head gasket thickness	Replace with a gasket of the proper thickness.
Cylinder compression is lower than service limit.	Gas leakage around cylinder head	Replace damaged gasket and check cylinder head warp.
	Bad condition of valve seating	Repair if possible.
	Incorrect valve, piston/cylinder clearance	Adjust
	Piston seizure	Inspect the cylinder and liner and replace/repair as necessary.
	Bad condition of piston ring and/or piston ring grooves	Replace

Cylinder Head Removal

- Remove:
 - Water Pump (see Water Pump Removal)
 - Fuel Injection Pipes (see Fuel Injection Pipe Removal in the Fuel System chapter)
 - Exhaust Pipe (see Exhaust Pipe Removal)
 - Rocker Arm Components (see Rocker Arm Components Removal)



5-8 ENGINE TOP END

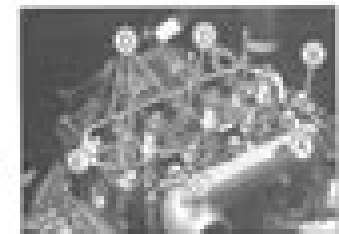
Cylinder Head

- Remove:
 - Bolts (A) and Nuts
 - Engine Mount Stay (B)
 - Bolts (C)
 - Oil Level Gauge Pipe (D)
 - Bolts (E)
 - Plate (F)



- Remove:
 - Glow Plug Caps (A)
 - Glow Plug Lead (B)
 - Glow Plug Connecting Plate (C)
 - Rocker Arm Push Rods (D)
 - Valve Stem Caps (E)

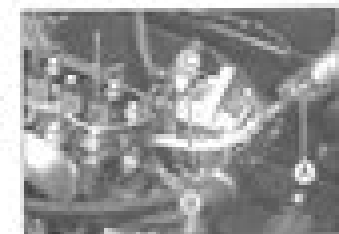
Mark the push rods so that they may be installed in their original positions.



- Remove the coolant from the cylinder head, using a syringe (A) or some other suitable device, through the coolant inlet opening (B).

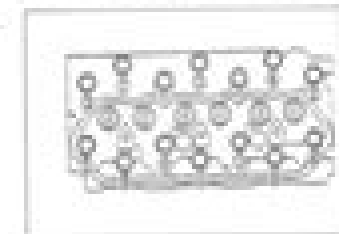
Insert the gauge tube (C) 10 ~ 11 cm (2.8 ~ 4.3 in.) from the opening.

Operate the handle slowly to pump out the coolant until the coolant no longer comes out.



- Remove the cylinder head bolts following loosening sequence (1 ~ 14).

- Remove:
 - Cylinder Head
 - Cylinder Head Gasket



Cylinder Head Installation

- Clean the mating surface of the cylinder head and the cylinder.
- Replace the cylinder head gasket (A) with a new one.
- Install the dowel pins (B).



2015 Kaf950 Service Manual

RD Boyd



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