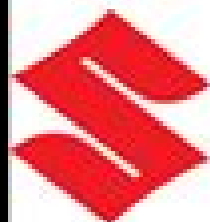


SUZUKI

DL1000

SERVICE MANUAL



SUZUKI

An Official Suzuki Service Manual



• Install the washer.

NOTE:

When installing the washer, align the stopper lug to the groove of the steering stem.



• Install the steering stem lock nut and tighten it to the specified torque with the special tools.

09940-14911: Steering stem nut wrench

09940-14990: Steering stem nut wrench socket

Steering stem lock nut: 80 N·m (8.0 kgf-m, 58.0 lb-ft)



• Reassemble the handlebar holders to the steering stem upper bracket.

• Tighten the handlebar holder nuts to the specified torque.

Handlebar holder nut: 40 N·m (4.0 kgf-m, 32.3 lb-ft)

NOTE:

Before tightening the nut to the specified torque, temporarily install the handlebars in order to align both holders.



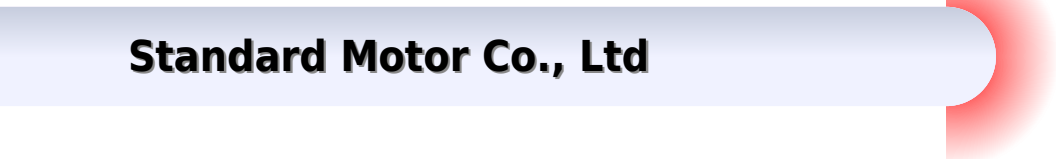
• Install the steering stem upper bracket and tighten the steering stem upper bracket bolts.



• Remove the front fender and the front fender (C7F6-03)

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