

Side sill section



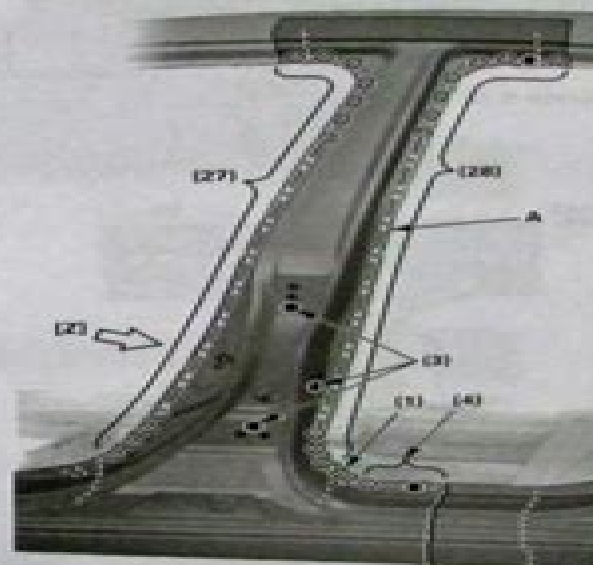
19. Install the new center pillar outer separator (A) on the center pillar stiffener (B). Apply the sealer (C) without gaps all the way around the separator and inside the outer panel repair part (D).



20. Apply the sealer to the front pillar outer separator and inside the outer panel repair part (see step 9 on page 3-22).
21. Clamp the outer panel repair part, and recheck the clearance and alignment of the doors and the front fender.

22. Do the main welding.

- Weld the outer panel repair part (A) and the patches (B).
- Front pillar welding points (see step 11 on page 3-22)
- Side sill welding points (see step 8 on page 3-27)



(view: 2)

(1)

(cont'd)

20mercury Body Repair Manual

Shasha Hu



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