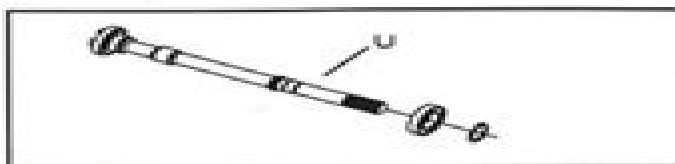


TRANSMISSION

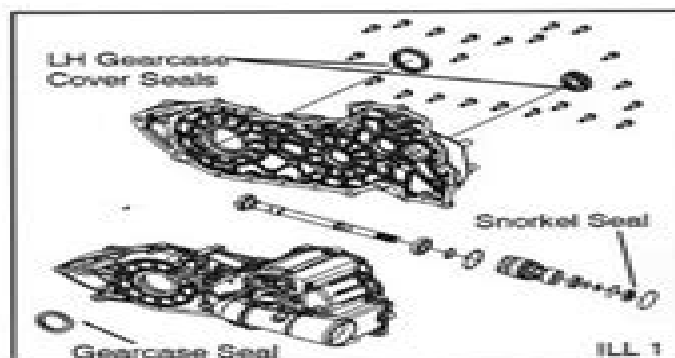
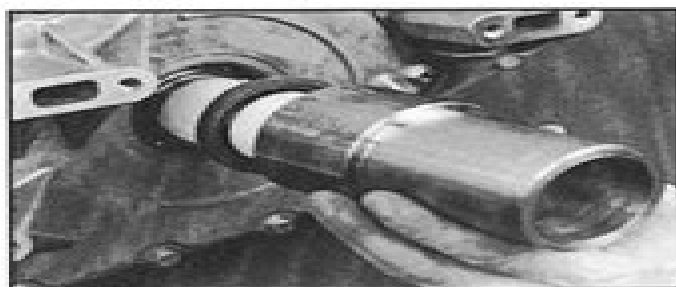


35. To remove the remaining bearing on the snorkel shaft (U), remove the retaining ring and press the bearing off.



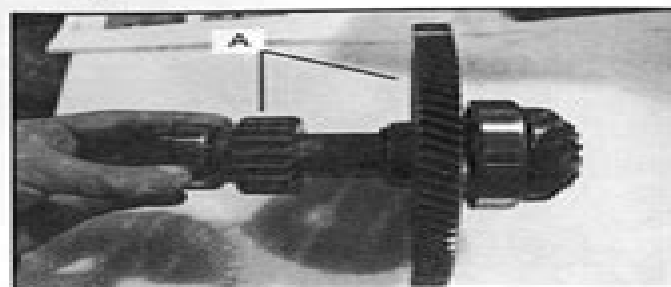
TRANSMISSION ASSEMBLY

1. Install all new seals in the gearcases. Use the Rear Output Seal Driver (PN 2871698) and Rear Driveshaft Seal Guide (PN 2871699) to install the seals into the gearcases. See illustration 1 to identify seals for replacement.



2. Reverse the disassembly procedure for the assembly of the snorkel shaft assembly.

3. Inspect the output gear assembly (A), replace bearings if needed. Inspect the 91T gear for nicks, chips, or abnormal worn teeth.



4. Install 2 new O-rings onto the snorkel tube. Apply a white lithium grease onto the O-rings and threads of the snorkel tube.



5. Install the snorkel shaft assembly into the gearcase. Install the snorkel shaft assembly in until the second O-ring is contacting the gearcase, but is still visible.



Polaris Sportsman 5repair Manual

DJ Losen



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,2005 **American Book Publishing Record** ,2007 **Books in Print Supplement** ,2002 **New York Game & Fish**
,2001 *Subject Guide to Books in Print* ,2001 Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02
,2000-05-24 PW50 1981 1983 1985 1987 1990 2002 PW80 1983 1985 1991 2002 BW80 1986 1988 1990 Consumer
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