

Figure 11. Removing Flexible Hoop

1. Loosen bearing lock washer (1).
2. Remove flexible hoop (2). Mount air hose for hoist after assembly.

Figures

- Brake hose parts (1) 4A1-6 (1) to (5).

7. Axle shaft.
 - Refer to "Axle Shaft Replacement" section in this section.
8. Wheels in hubs.
 - Refer to "WHEELS AND TIRE (SEC. 8)" in this manual.
9. Axle Lubricant.
 - Refer to "MAINTENANCE AND LUBRICATION (SEC. 10)" in this manual.

DIFFERENTIAL CARRIER

Remove or Disconnect (Figure 12)

1. Propeller shaft (2). Refer to "PROPELLER SHAFT (SEC. 4)" in this manual.
2. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
3. Differential Carrier (3).
 - Remove the mounting bolts.
 - Support and remove the differential carrier.

Install or Connect (Figure 13)

NOTES: See "NOTES" on page 44, 45 of this section.

1. Apply fluid gasket to the joining faces of the axle case and carrier, and torque bolts to spec.
2. Differential Carrier (3).

Figures

- Differential carrier bolts (1) 4A1-6 (1) to (5).

3. Axle shaft (3). Refer to "Axle Shaft Replacement" section in this section.
4. Propeller shaft (2). Refer to "PROPELLER SHAFT (SEC. 4)" in this manual.

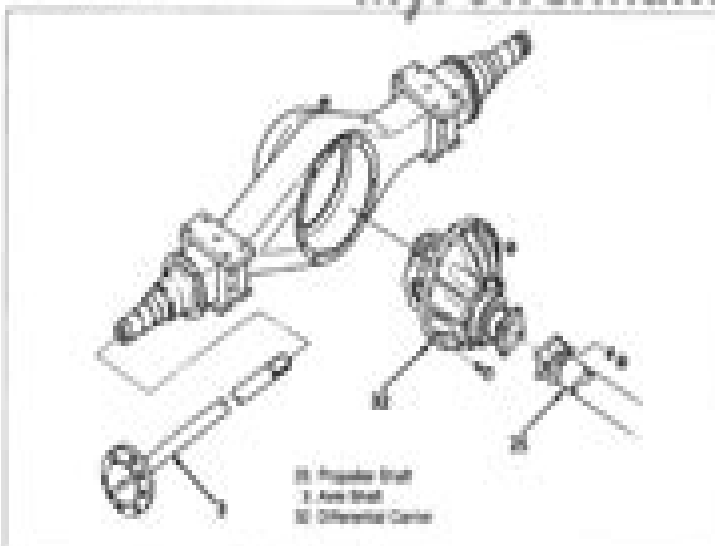


Figure 12. Differential Carrier Assembly

UNIT REPAIR OF 292 MM / 320 MM DIFFERENTIAL CARRIER ASSEMBLY

Remove or Disconnect (Figures 14 and 15)

- Mount the carrier housing in a repair stand.

Important

- Scribble a reference mark to the right and left side bearing caps to prevent misalignment (Figure 14).
- Check and record the tooth contact pattern and backlash of the gear set as it is removed.

1. Lock plate (1).
2. Bearing caps (2).
3. Adapter plate (3).

- 4. Side bearing cover (case) (4).

Important

- Keep the bearings separate. Do not interchange them.
- 5. Differential cage assembly and ring gear (5).
- 6. Drive pinion assembly (6).
 - Put reference marks on pinion assembly and differential cover before removal.
- 7. Shim (7).
- 8. Pin bearing retainer (8).
- 9. Pin bearing (9).

The Adapter is based on the 320 mm differential.

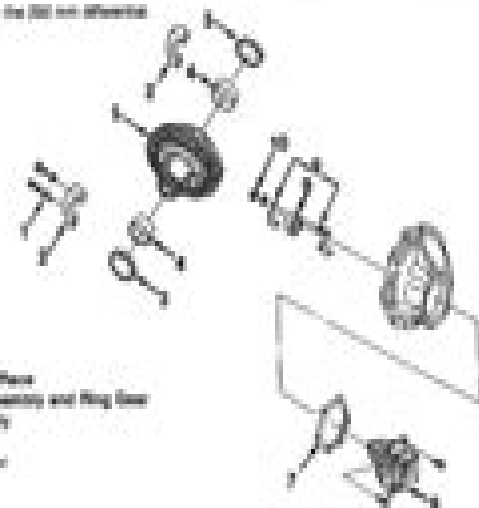


Figure 15. Differential Carrier Subassembly

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Albert A Gayle



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